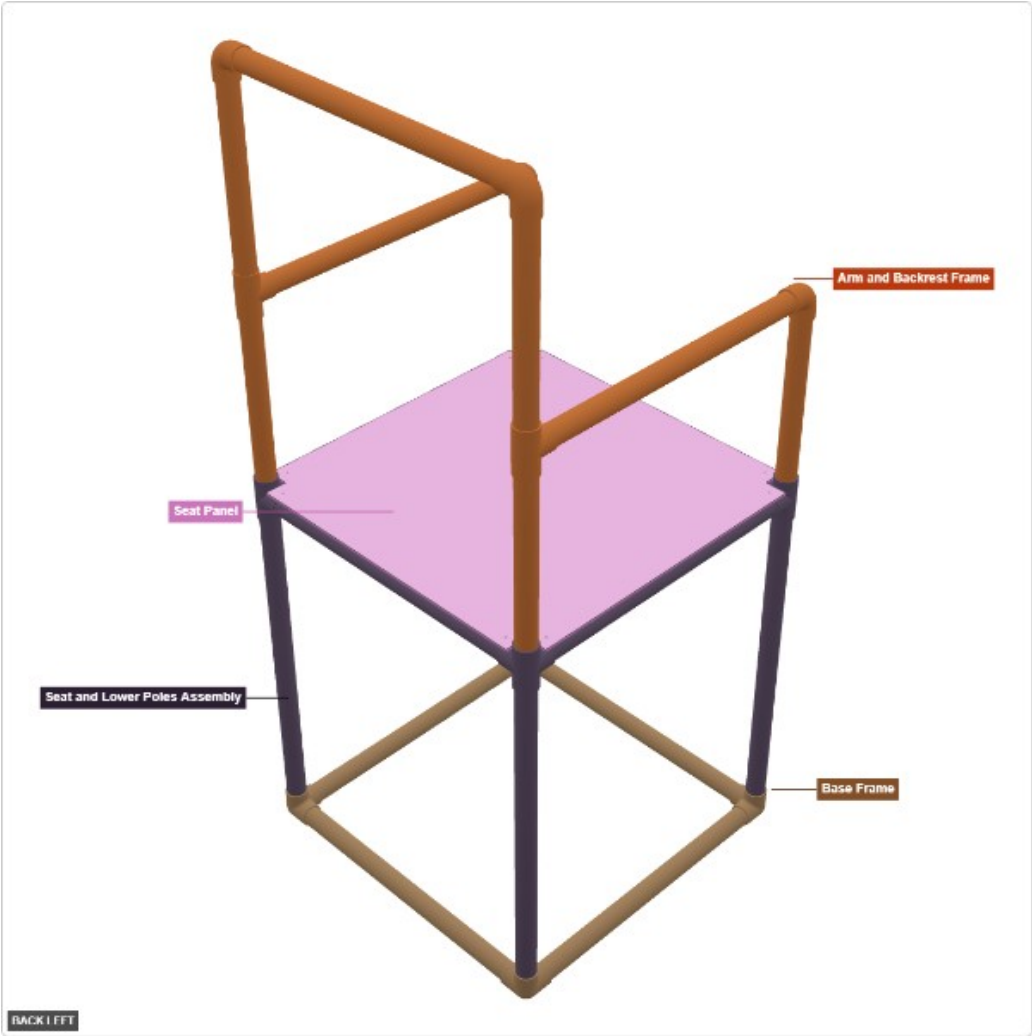


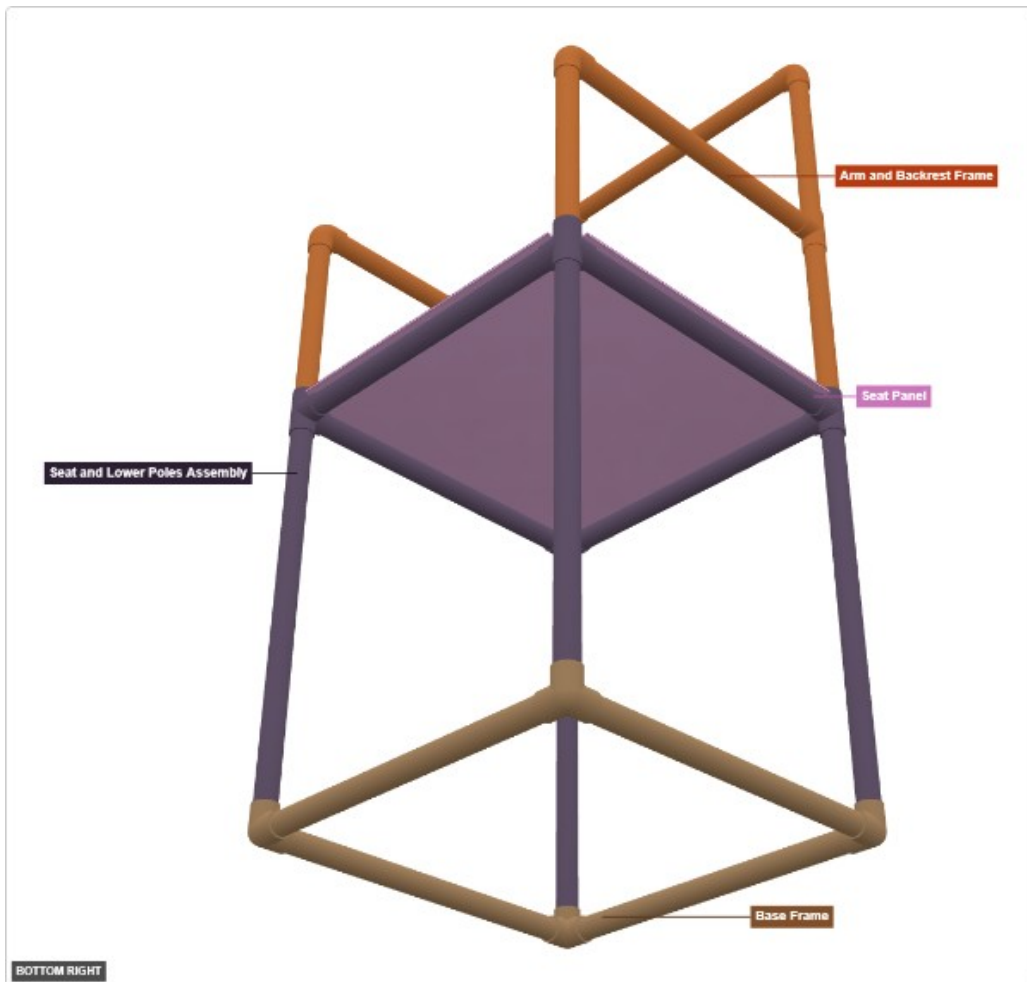
Skelly Chair : Assembly Guide

A tall, modern-looking chair constructed from PVC pipes and fittings, resembling a lifeguard chair or a high stool. It is assembled in layers, starting with a rectangular base, followed by the main vertical structure, and topped with an armrest and backrest assembly. - Skelly ChairA tall, skeletal high-back chair constructed from PVC pipes and fittings. It appears to be designed as a high chair, lifeguard chair, or a statement piece of furniture. - Skelly ChairA chair frame constructed from PVC pipes and fittings. It is assembled in layers, starting with a U-shaped base, followed by a seat support structure, and finally a tall, two-tiered backrest. - Skelly Chair FrameA modern-style armchair constructed from a frame of PVC pipes and connectors, with a flat wooden panel for the seat. The design is open and minimalist, resembling a skeleton frame. - Skelly Chair

Phase 1: Group Overview



Base Frame		
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4
Seat and Lower Poles Assembly		
	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1
Arm and Backrest Frame		
	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2
Seat Panel		
	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9



Base Frame

	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

Seat and Lower Poles Assembly

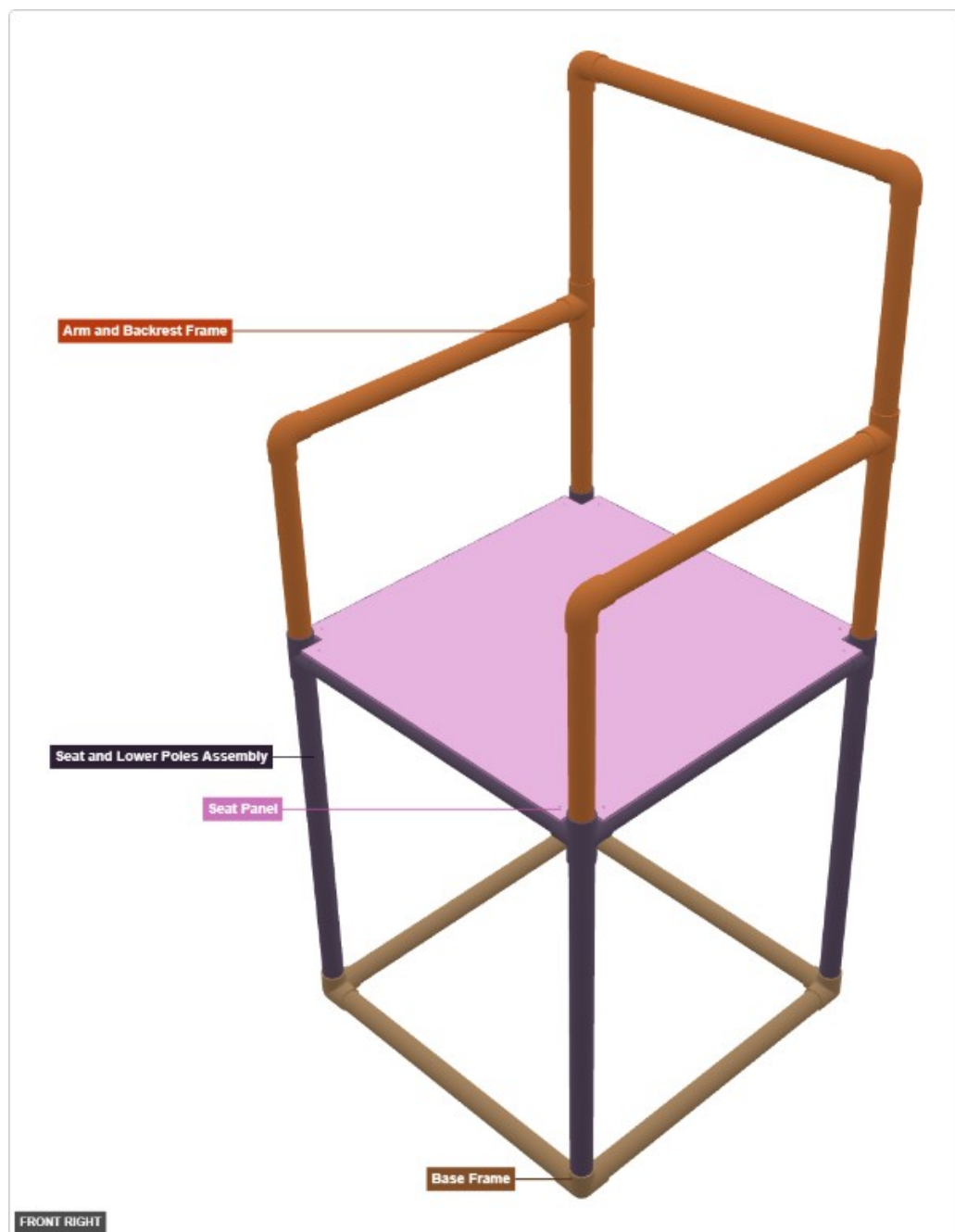
	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

Arm and Backrest Frame

	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2

Seat Panel

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9



Base Frame

	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

Seat and Lower Poles Assembly

	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

Arm and Backrest Frame

	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2

Seat Panel

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

Phase 2: Base Frame

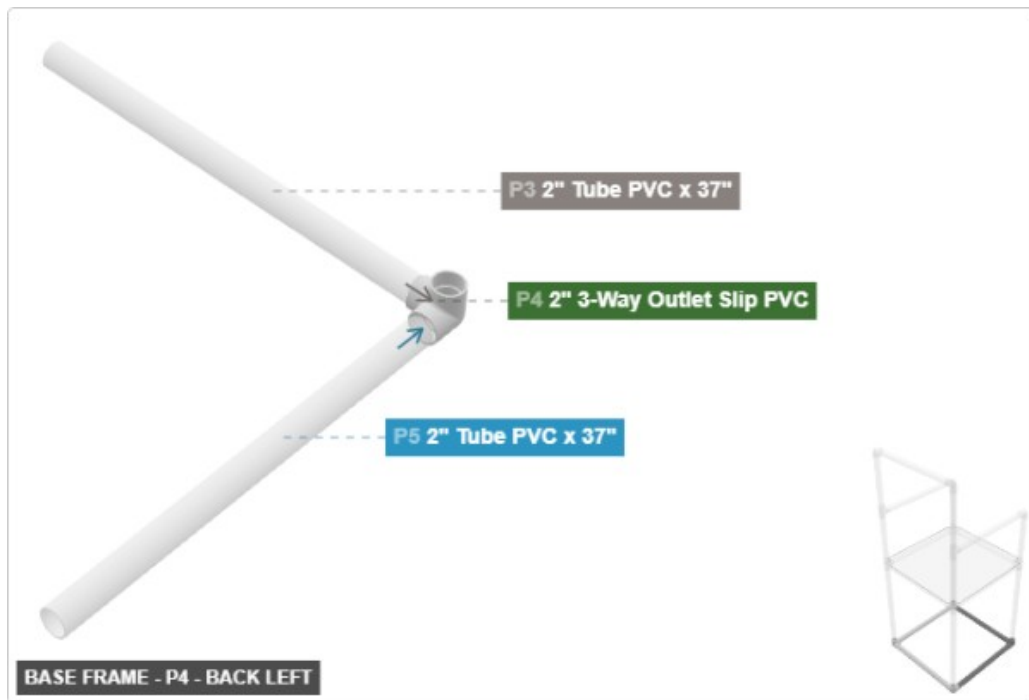
Forms the stable foundation of the chair that rests on the floor.

Assemble the rectangular base. Connect tube P3 between the 2" Female SLIPs of P2 and P4. Connect tube P1 between P2 and P7. Connect tube P5 between P4 and P6. Finally, attach tube P8 to the remaining open 2" Female SLIP on P7.



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P2 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is back-facing, should connect to part 1's 2" M SLIP #1. Also, connect its 2" F SLIP #3 oriented left links with part 3's 2" M SLIP #2



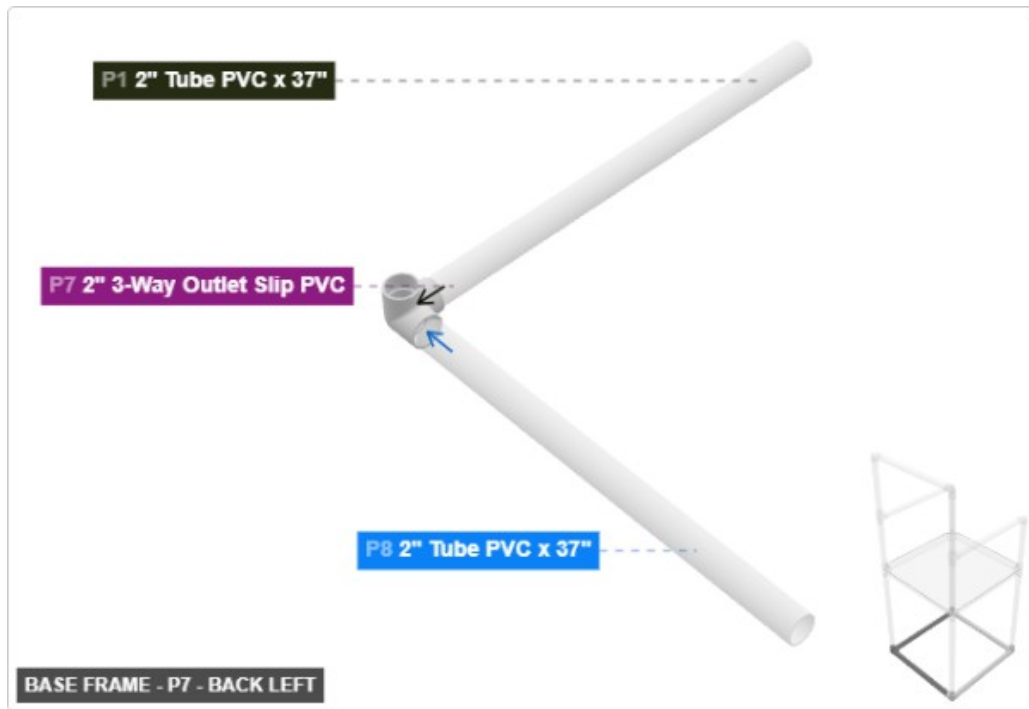
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P4 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented right links with part 3's 2" M SLIP #1, plus attach its 2" F SLIP #3 facing back to part 5's 2" M SLIP #2



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P6 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented front links with part 5's 2" M SLIP #1, also its 2" F SLIP #3 should be directed right



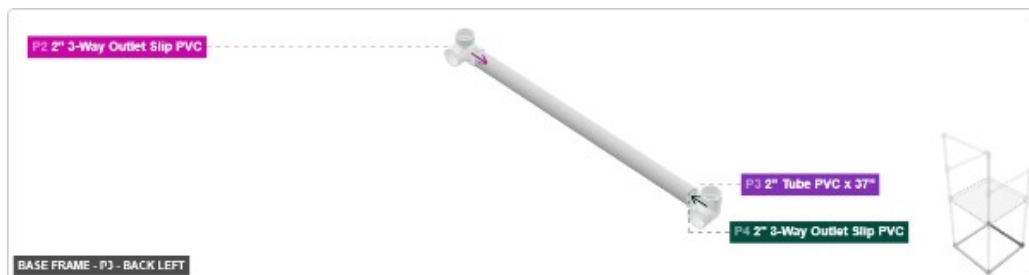
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P7 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 1's 2" M SLIP #2, then connect its 2" F SLIP #2 oriented left links with part 8's 2" M SLIP #2



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P1 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 2's 2" F SLIP #1, plus its 2" M SLIP #2, which is back-facing, should connect to part 7's 2" F SLIP #1



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P3 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing left to part 4's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing right to part 2's 2" F SLIP #3



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P5 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is back-facing, should connect to part 6's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing front to part 4's 2" F SLIP #3



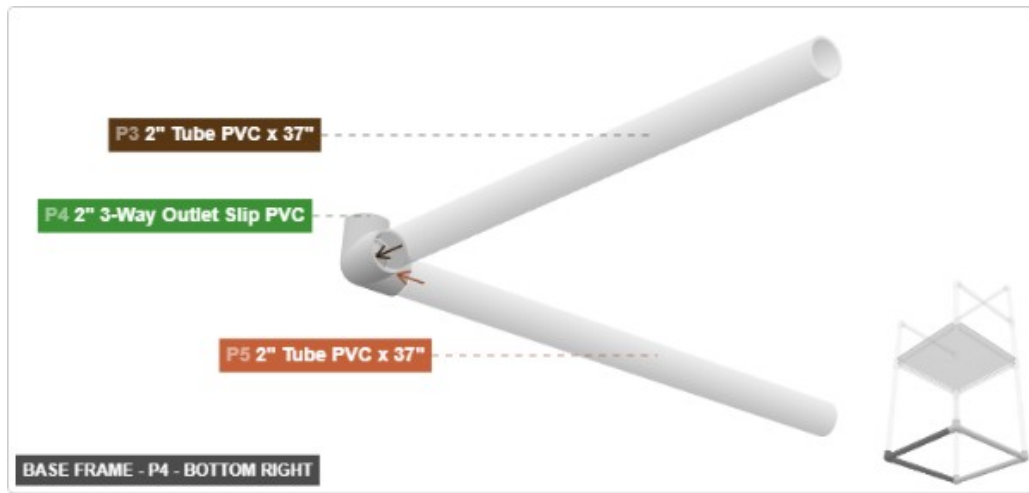
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P8 (2" Tube PVC 37" length) - its 2" M SLIP #2, which is right-facing, should connect to part 7's 2" F SLIP #2. Additionally, its 2" M SLIP #1 should be directed left



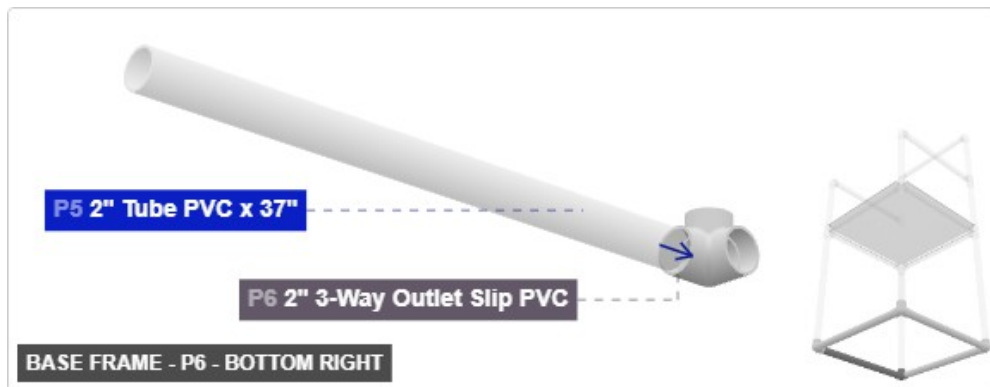
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P2 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is back-facing, should connect to part 1's 2" M SLIP #1. Also, connect its 2" F SLIP #3 oriented left links with part 3's 2" M SLIP #2



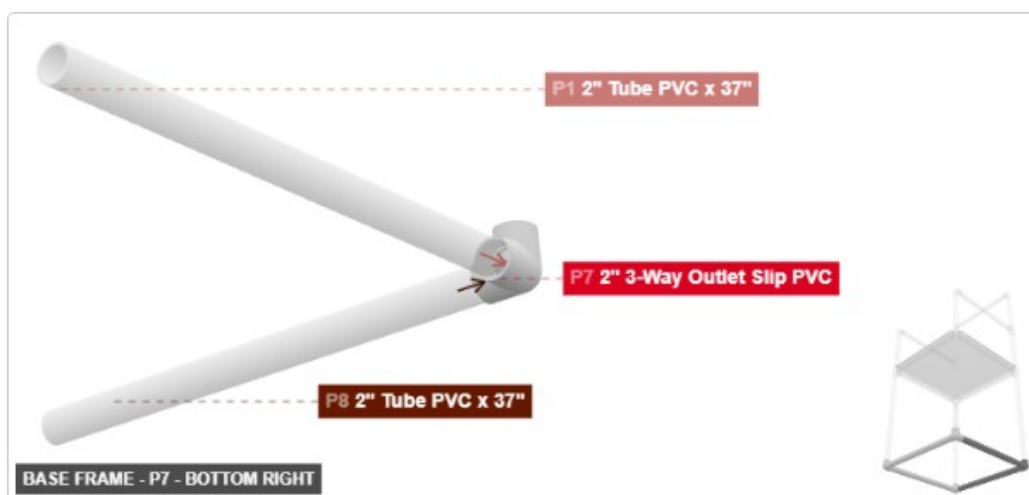
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P4 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented right links with part 3's 2" M SLIP #1, plus attach its 2" F SLIP #3 facing back to part 5's 2" M SLIP #2



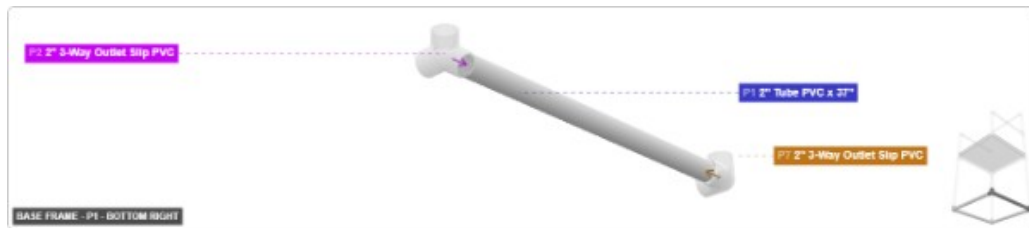
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P6 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented front links with part 5's 2" M SLIP #1, also its 2" F SLIP #3 should be directed right



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P7 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 1's 2" M SLIP #2, then connect its 2" F SLIP #2 oriented left links with part 8's 2" M SLIP #2



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P1 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 2's 2" F SLIP #1, plus its 2" M SLIP #2, which is back-facing, should connect to part 7's 2" F SLIP #1



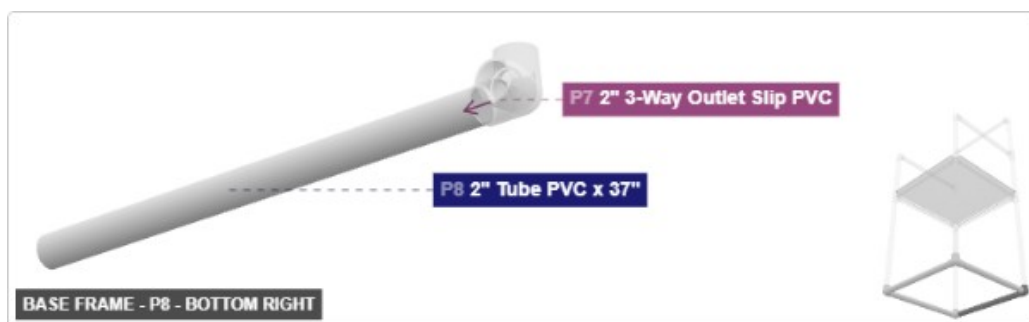
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P3 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing left to part 4's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing right to part 2's 2" F SLIP #3



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P5 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is back-facing, should connect to part 6's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing front to part 4's 2" F SLIP #3



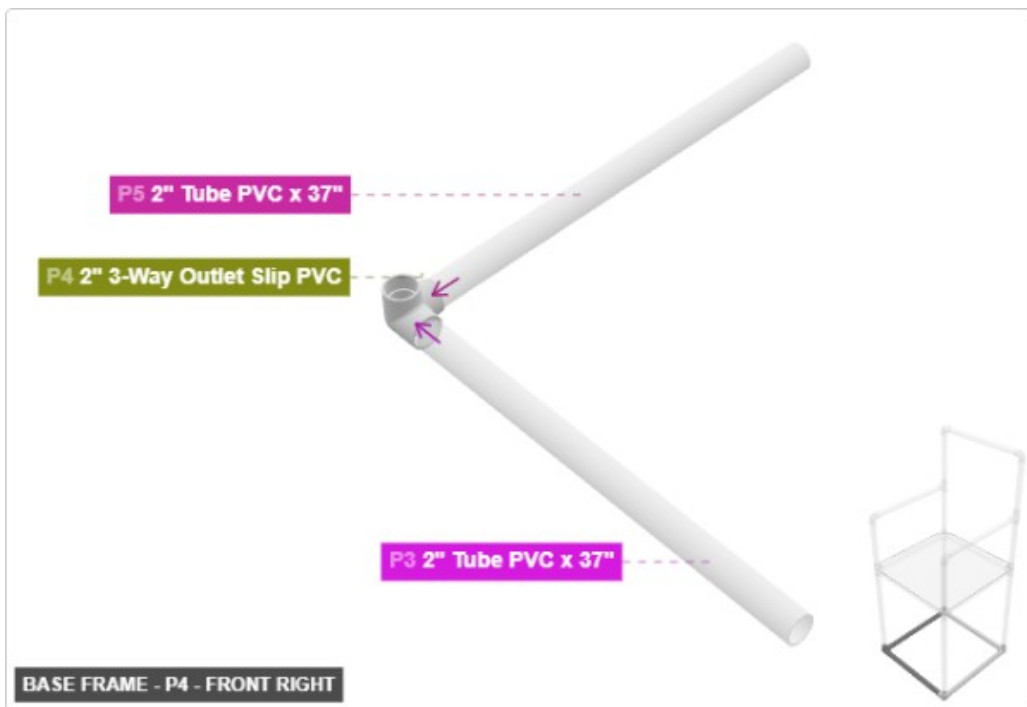
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P8 (2" Tube PVC 37" length) - its 2" M SLIP #2, which is right-facing, should connect to part 7's 2" F SLIP #2. Additionally, its 2" M SLIP #1 should be directed left



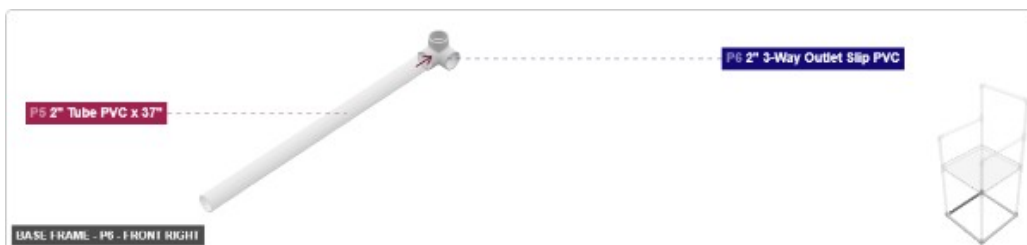
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P2 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is back-facing, should connect to part 1's 2" M SLIP #1. Also, connect its 2" F SLIP #3 oriented left links with part 3's 2" M SLIP #2



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P4 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented right links with part 3's 2" M SLIP #1, plus attach its 2" F SLIP #3 facing back to part 5's 2" M SLIP #2



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P6 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented front links with part 5's 2" M SLIP #1, also its 2" F SLIP #3 should be directed right



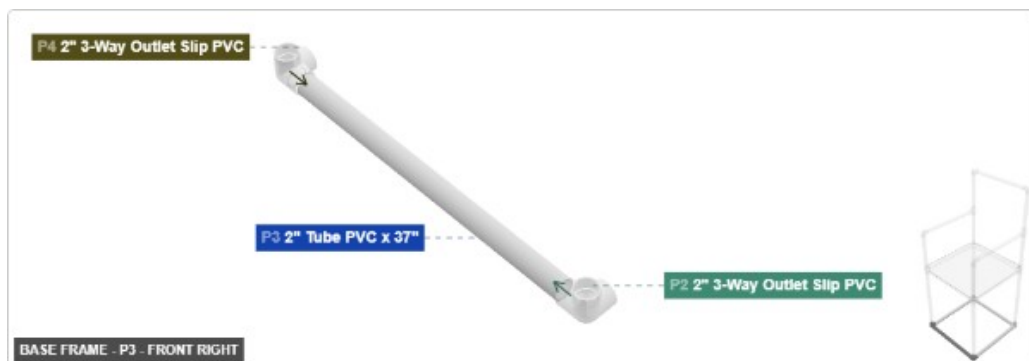
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P7 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 1's 2" M SLIP #2, then connect its 2" F SLIP #2 oriented left links with part 8's 2" M SLIP #2



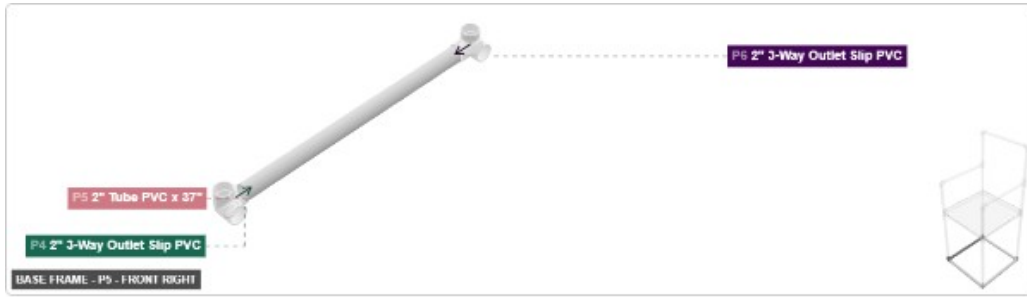
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P1 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 2's 2" F SLIP #1, plus its 2" M SLIP #2, which is back-facing, should connect to part 7's 2" F SLIP #1



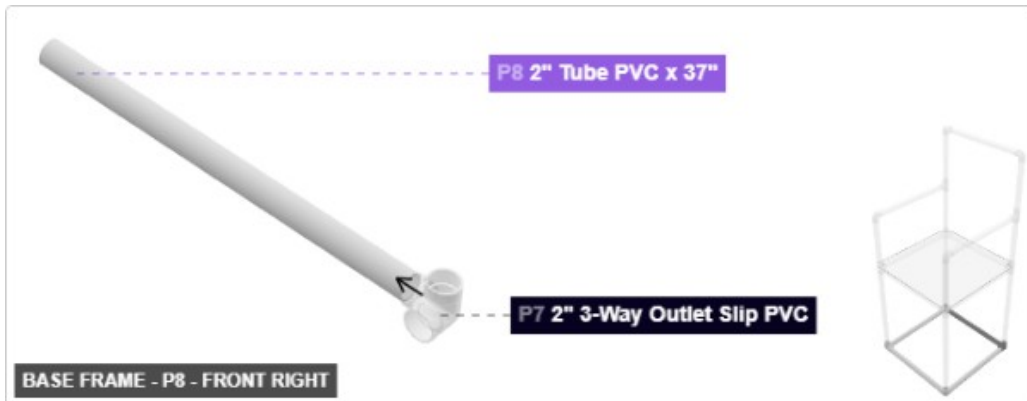
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P3 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing left to part 4's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing right to part 2's 2" F SLIP #3



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P5 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is back-facing, should connect to part 6's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing front to part 4's 2" F SLIP #3



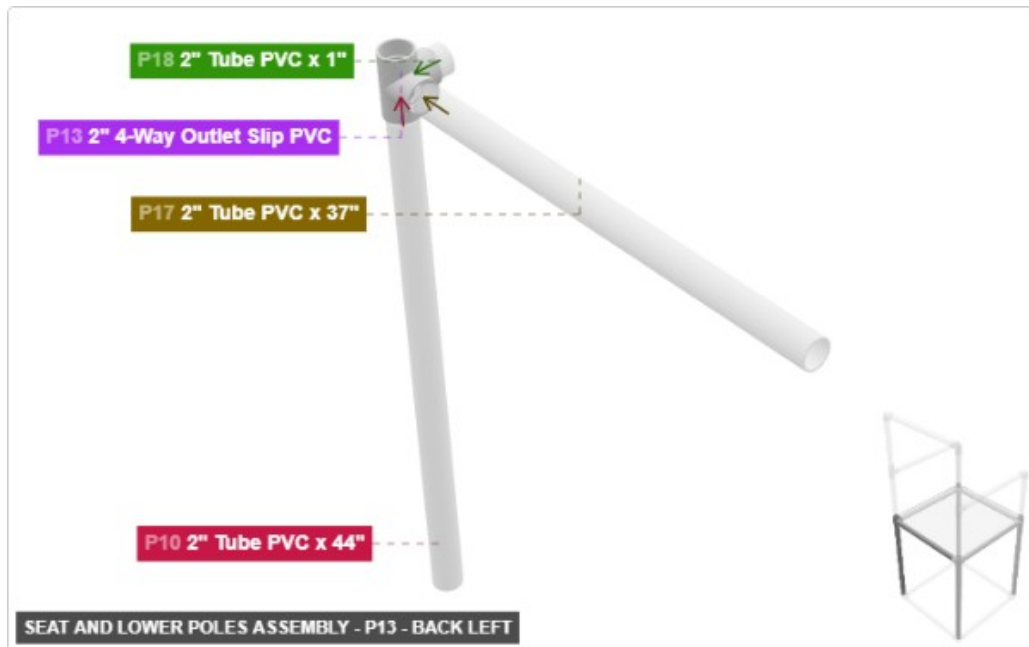
	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P8 (2" Tube PVC 37" length) - its 2" M SLIP #2, which is right-facing, should connect to part 7's 2" F SLIP #2. Additionally, its 2" M SLIP #1 should be directed left

Phase 2: Seat and Lower Poles Assembly

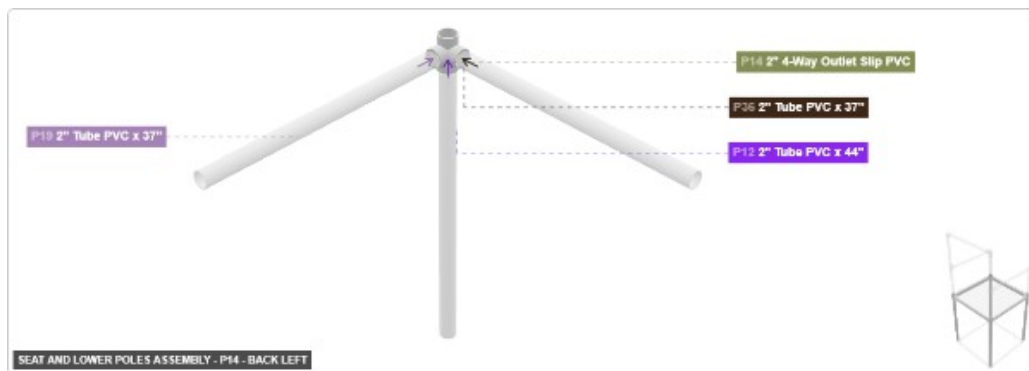
Creates the seat's support frame and attaches the four main legs that connect to the base.

First, build the seat frame: connect tube P36 between P14 and P15; connect tube P17 between P13 and P16; connect tube P20 between P15 and P16; connect tube P19 to P14; and connect the small tube P18 to P13. Once the square frame is complete, insert the four long poles (P9, P10, P11, P12) into the bottom-facing 2" Female SLIPs of the corner connectors (P16, P13, P15, and P14 respectively).



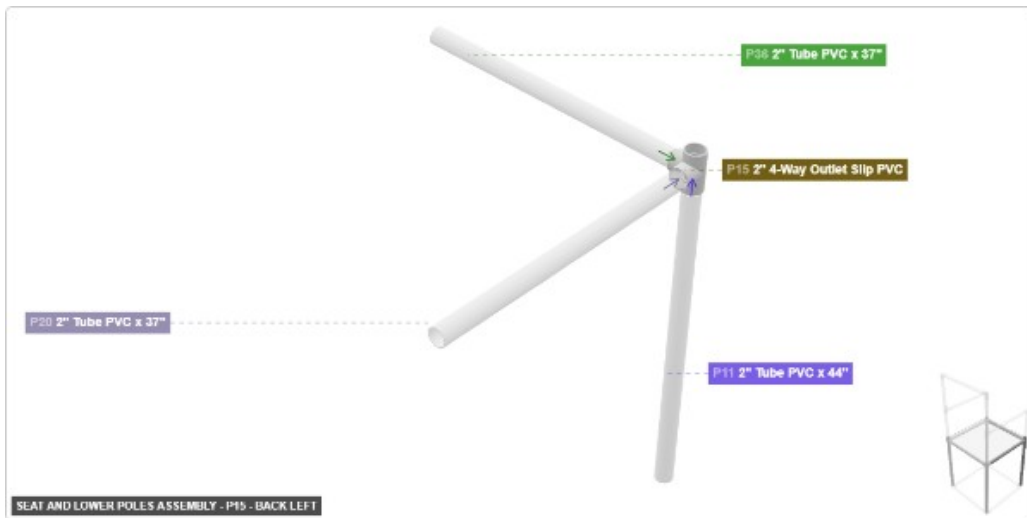
	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 1
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P13 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 18's 2" M SLIP #2, then connect its 2" F SLIP #2 oriented left links with part 17's 2" M SLIP #1, and connect its 2" F SLIP #3 oriented bottom links with part 10's 2" M SLIP #1



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 1
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P14 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is left-facing, should connect to part 36's 2" M SLIP #1, plus its 2" F SLIP #2, which is back-facing, should connect to part 19's 2" M SLIP #2. After that, attach its 2" F SLIP #3 facing bottom to part 12's 2" M SLIP #1



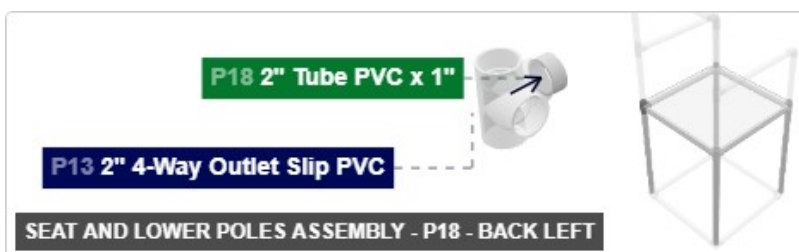
- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P15 (2" 4-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented back links with part 20's 2" M SLIP #1, also attach its 2" F SLIP #2 facing right to part 36's 2" M SLIP #2. After that, its 2" F SLIP #3, which is bottom-facing, should connect to part 11's 2" M SLIP #1



- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P16 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing right to part 17's 2" M SLIP #2, and connect its 2" F SLIP #2 oriented front links with part 20's 2" M SLIP #2, also its 2" F SLIP #3, which is bottom-facing, should connect to part 9's 2" M SLIP #1



- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P18 (2" Tube PVC 1" length) - its 2" M SLIP #2, which is back-facing, should connect to part 13's 2" F SLIP #1, then its 2" M SLIP #1 needs to point front



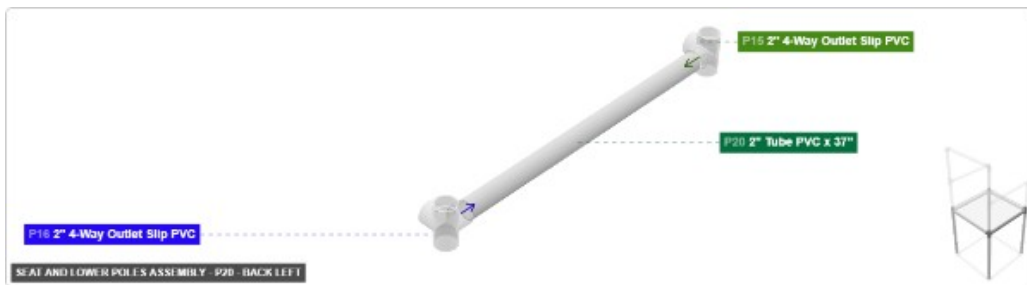
-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P17 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 13's 2" F SLIP #2, also attach its 2" M SLIP #2 facing left to part 16's 2" F SLIP #1



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P19 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing front to part 14's 2" F SLIP #2. After that, its 2" M SLIP #1 needs to point back



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P20 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 15's 2" F SLIP #1, plus attach its 2" M SLIP #2 facing back to part 16's 2" F SLIP #2



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P36 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 14's 2" F SLIP #1, then connect its 2" M SLIP #2 oriented left links with part 15's 2" F SLIP #2



-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P9 (2" Tube PVC 44" length) - its 2" M SLIP #1, which is top-facing, should connect to part 16's 2" F SLIP #3



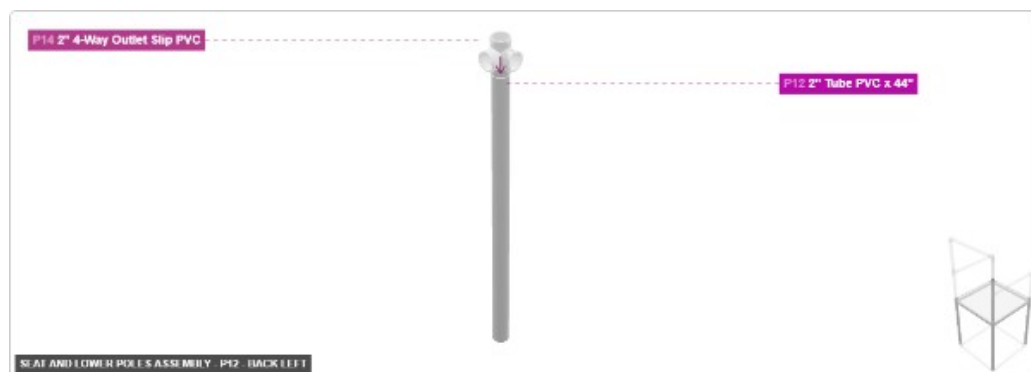
-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P10 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 13's 2" F SLIP #3



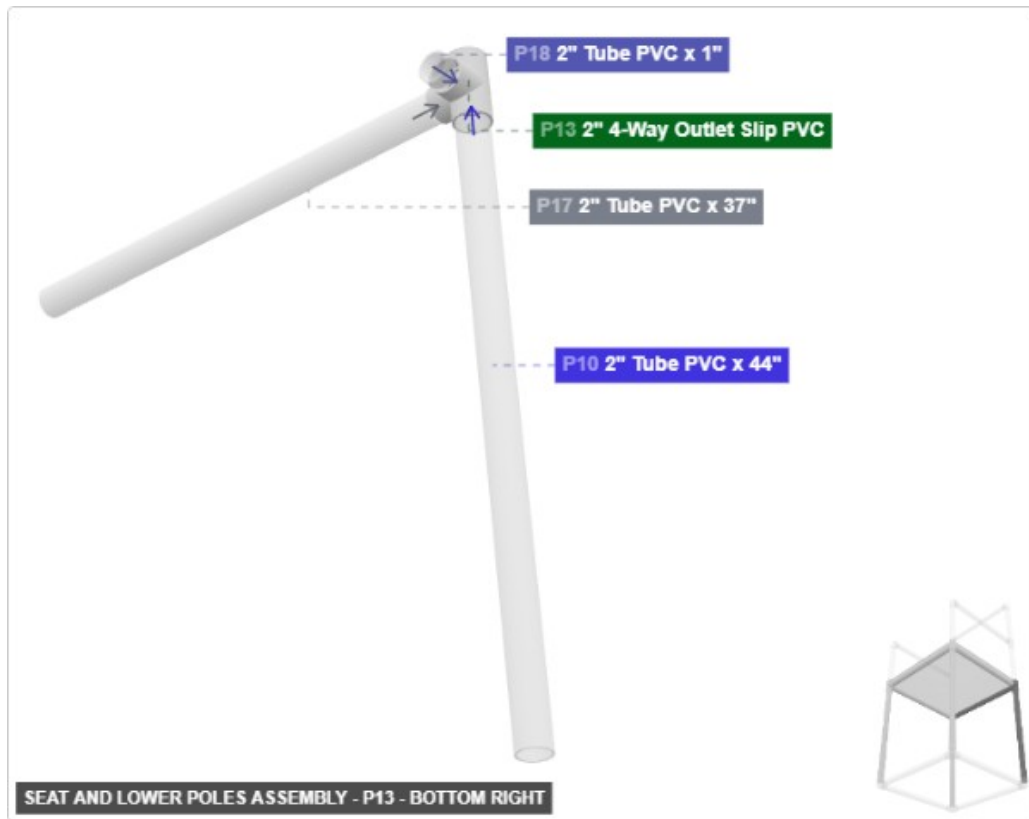
-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip x
-  PVC 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P11 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 15's 2" F SLIP #3



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip x
-  PVC 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P12 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 14's 2" F SLIP #3



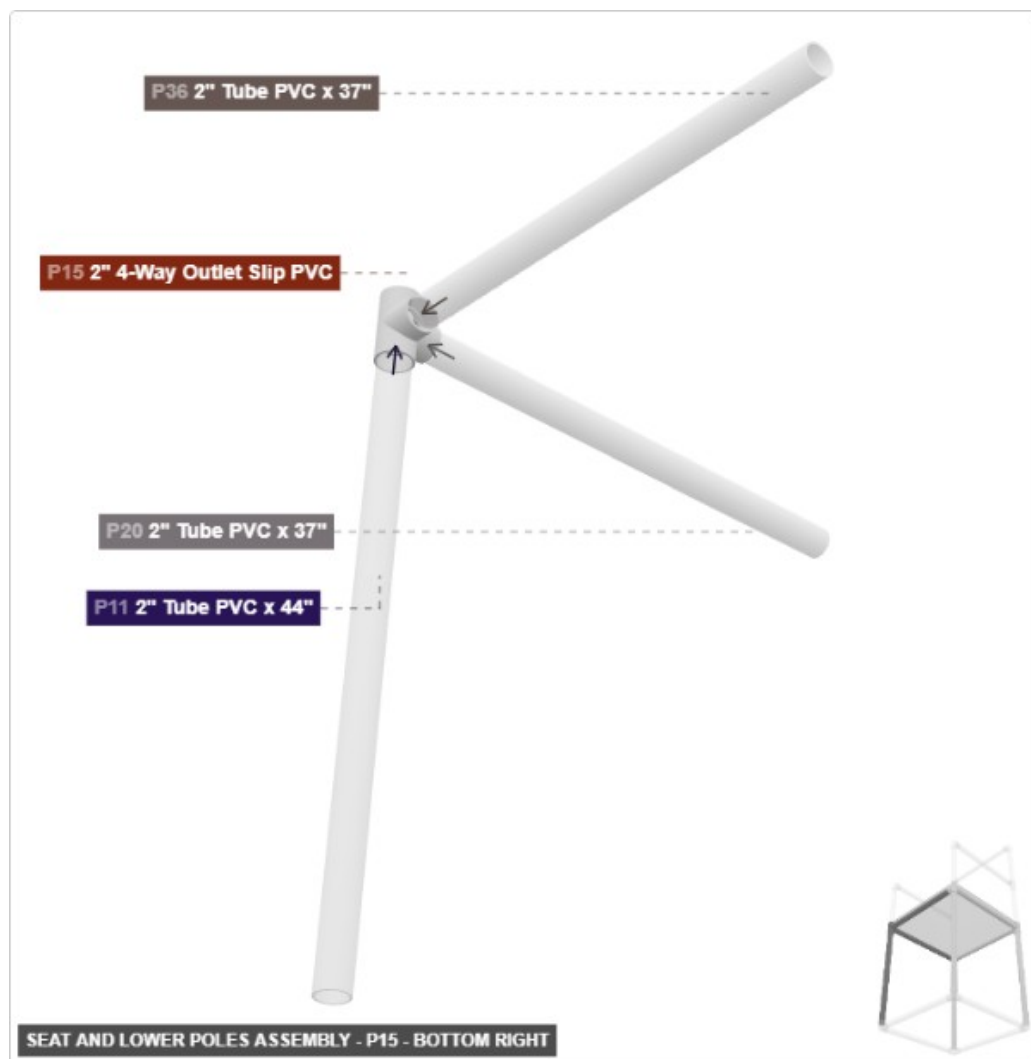
	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P13 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 18's 2" M SLIP #2, then connect its 2" F SLIP #2 oriented left links with part 17's 2" M SLIP #1, and connect its 2" F SLIP #3 oriented bottom links with part 10's 2" M SLIP #1



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P14 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is left-facing, should connect to part 36's 2" M SLIP #1, plus its 2" F SLIP #2, which is back-facing, should connect to part 19's 2" M SLIP #2. After that, attach its 2" F SLIP #3 facing bottom to part 12's 2" M SLIP #1



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P15 (2" 4-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented back links with part 20's 2" M SLIP #1, also attach its 2" F SLIP #2 facing right to part 36's 2" M SLIP #2. After that, its 2" F SLIP #3, which is bottom-facing, should connect to part 11's 2" M SLIP #1



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P16 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing right to part 17's 2" M SLIP #2, and connect its 2" F SLIP #2 oriented front links with part 20's 2" M SLIP #2, also its 2" F SLIP #3, which is bottom-facing, should connect to part 9's 2" M SLIP #1



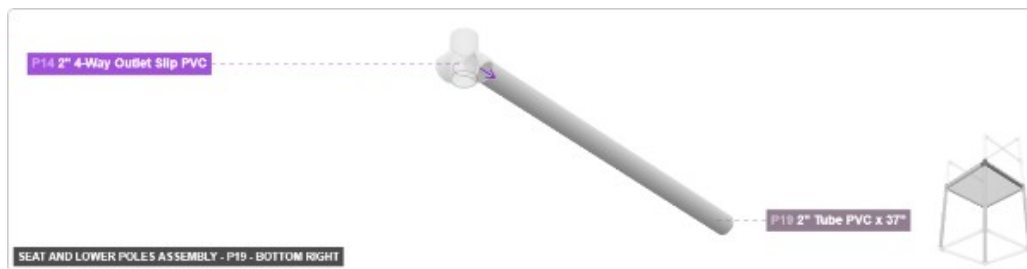
- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P18 (2" Tube PVC 1" length) - its 2" M SLIP #2, which is back-facing, should connect to part 13's 2" F SLIP #1, then its 2" M SLIP #1 needs to point front



- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P17 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 13's 2" F SLIP #2, also attach its 2" M SLIP #2 facing left to part 16's 2" F SLIP #1



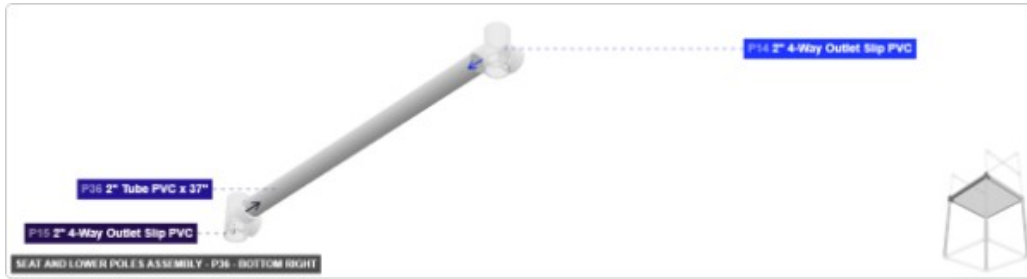
- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P19 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing front to part 14's 2" F SLIP #2. After that, its 2" M SLIP #1 needs to point back



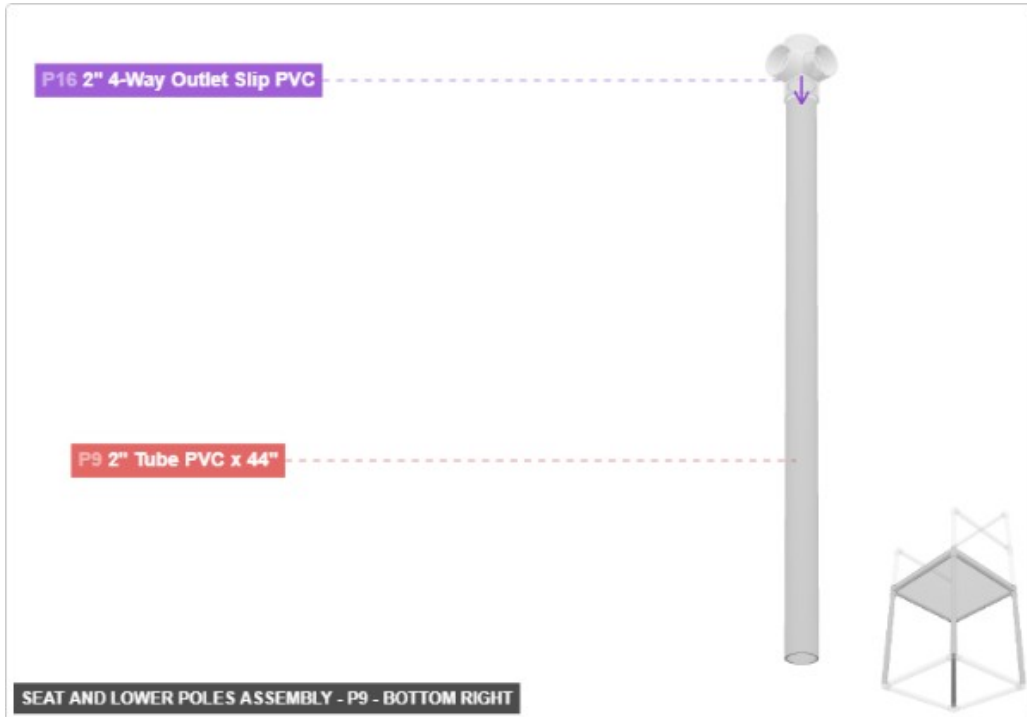
- 2" Tube PVC x 44" x 4
- 2" 4-Way Outlet Slip PVC x 4
- 2" Tube PVC x 37" x 4
- 2" Tube PVC x 1" x 1

P20 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 15's 2" F SLIP #1, plus attach its 2" M SLIP #2 facing back to part 16's 2" F SLIP #2



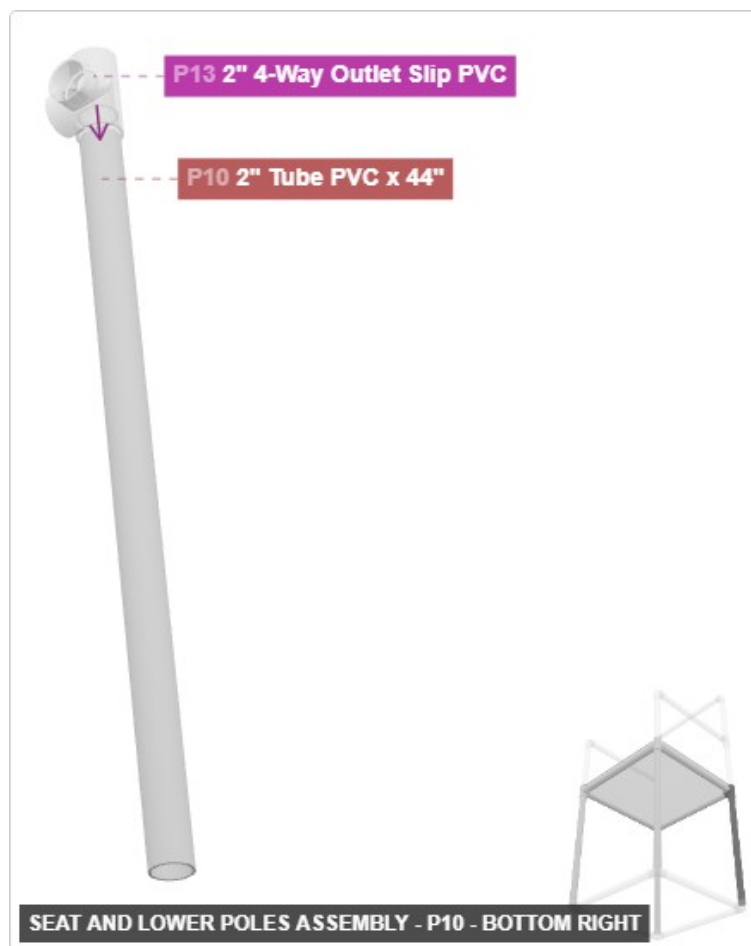
-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P36 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 14's 2" F SLIP #1, then connect its 2" M SLIP #2 oriented left links with part 15's 2" F SLIP #2



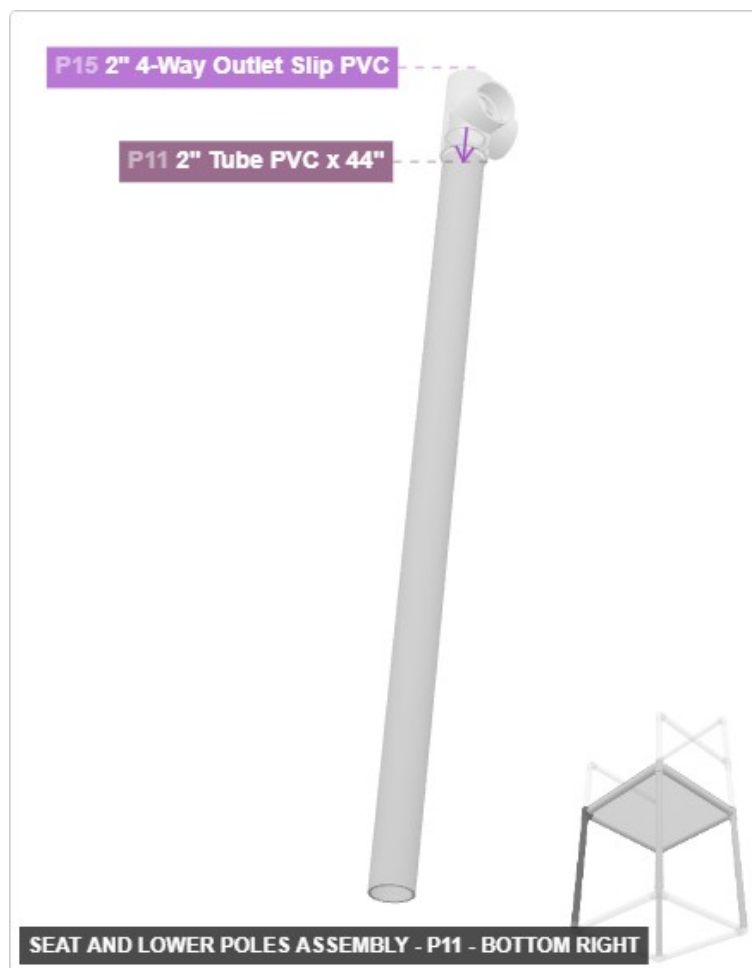
-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P9 (2" Tube PVC 44" length) - its 2" M SLIP #1, which is top-facing, should connect to part 16's 2" F SLIP #3



-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip **x**
-  PVC **4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P10 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 13's 2" F SLIP #3



-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P11 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 15's 2" F SLIP #3



-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P12 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 14's 2" F SLIP #3



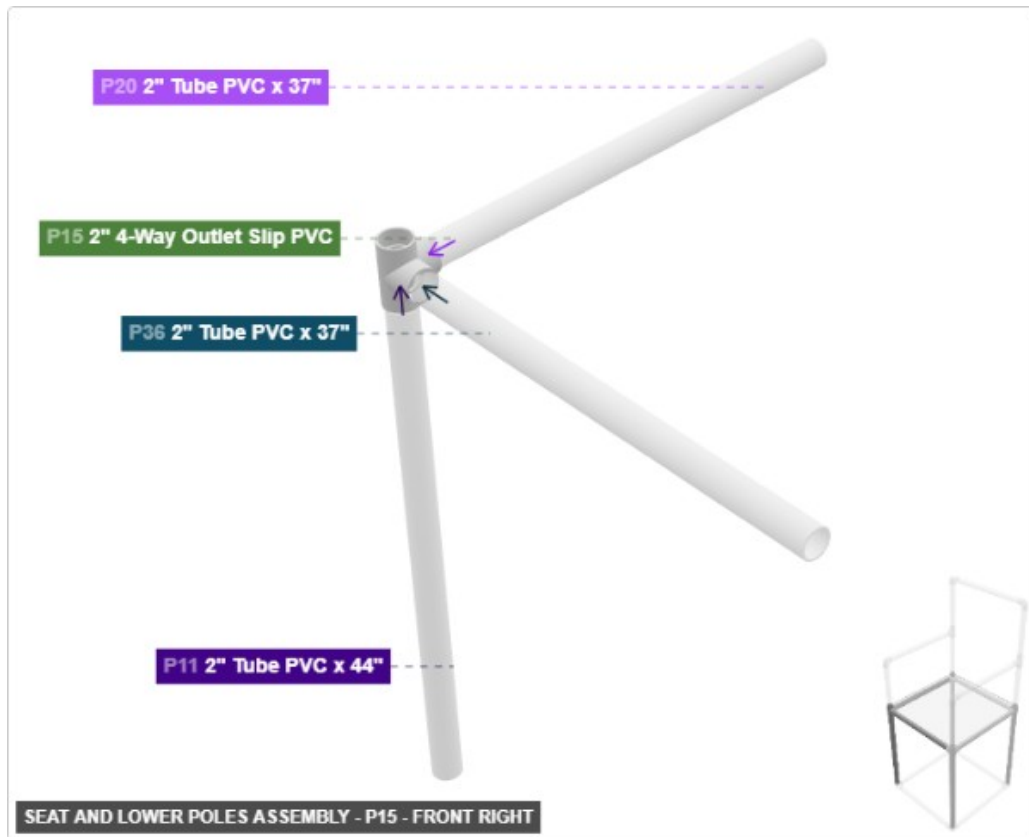
-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P13 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 18's 2" M SLIP #2, then connect its 2" F SLIP #2 oriented left links with part 17's 2" M SLIP #1, and connect its 2" F SLIP #3 oriented bottom links with part 10's 2" M SLIP #1



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P14 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is left-facing, should connect to part 36's 2" M SLIP #1, plus its 2" F SLIP #2, which is back-facing, should connect to part 19's 2" M SLIP #2. After that, attach its 2" F SLIP #3 facing bottom to part 12's 2" M SLIP #1



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P15 (2" 4-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented back links with part 20's 2" M SLIP #1, also attach its 2" F SLIP #2 facing right to part 36's 2" M SLIP #2. After that, its 2" F SLIP #3, which is bottom-facing, should connect to part 11's 2" M SLIP #1



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P16 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing right to part 17's 2" M SLIP #2, and connect its 2" F SLIP #2 oriented front links with part 20's 2" M SLIP #2, also its 2" F SLIP #3, which is bottom-facing, should connect to part 9's 2" M SLIP #1



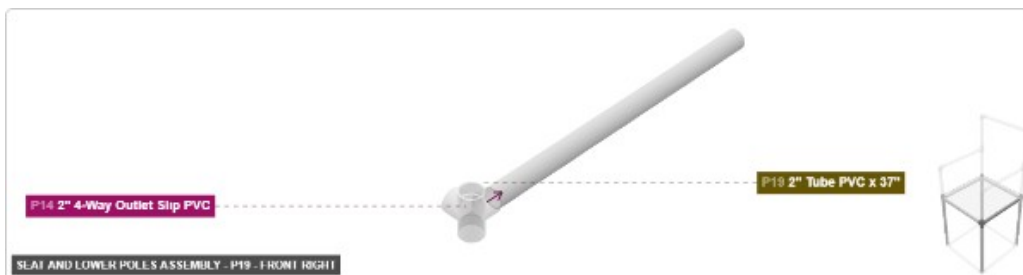
2" Tube PVC x 44"	x 4
2" 4-Way Outlet Slip PVC	x 4
2" Tube PVC x 37"	x 4
2" Tube PVC x 1"	x 1

P18 (2" Tube PVC 1" length) - its 2" M SLIP #2, which is back-facing, should connect to part 13's 2" F SLIP #1, then its 2" M SLIP #1 needs to point front



2" Tube PVC x 44"	x 4
2" 4-Way Outlet Slip PVC	x 4
2" Tube PVC x 37"	x 4
2" Tube PVC x 1"	x 1

P17 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 13's 2" F SLIP #2, also attach its 2" M SLIP #2 facing left to part 16's 2" F SLIP #1



2" Tube PVC x 44"	x 4
2" 4-Way Outlet Slip PVC	x 4
2" Tube PVC x 37"	x 4
2" Tube PVC x 1"	x 1

P19 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing front to part 14's 2" F SLIP #2. After that, its 2" M SLIP #1 needs to point back



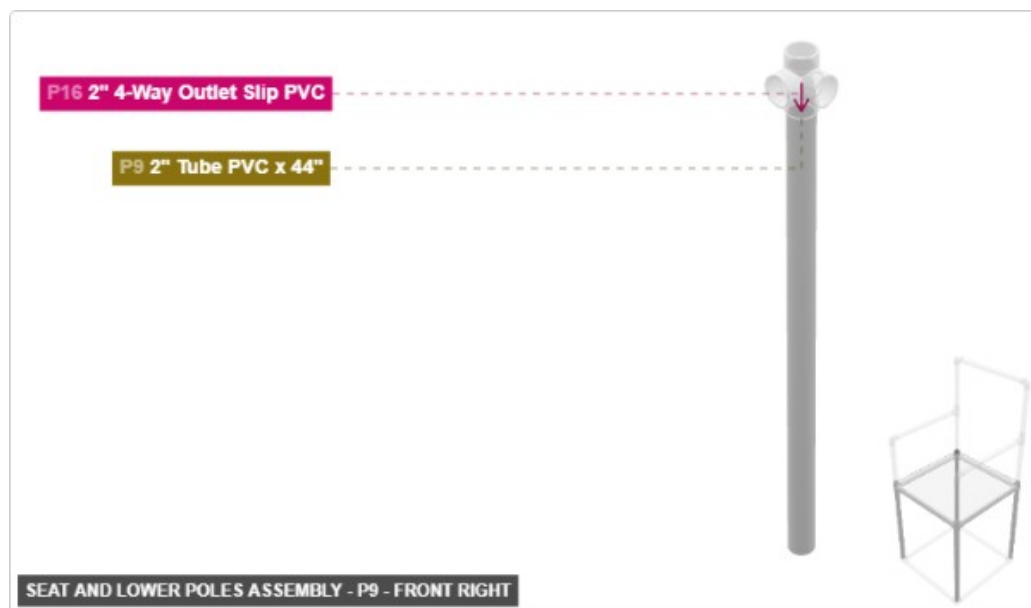
2" Tube PVC x 44"	x 4
2" 4-Way Outlet Slip PVC	x 4
2" Tube PVC x 37"	x 4
2" Tube PVC x 1"	x 1

P20 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 15's 2" F SLIP #1, plus attach its 2" M SLIP #2 facing back to part 16's 2" F SLIP #2



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P36 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 14's 2" F SLIP #1, then connect its 2" M SLIP #2 oriented left links with part 15's 2" F SLIP #2



-  2" Tube PVC x 44" x 4
-  2" 4-Way Outlet Slip PVC x 4
-  2" Tube PVC x 37" x 4
-  2" Tube PVC x 1" x 1

P9 (2" Tube PVC 44" length) - its 2" M SLIP #1, which is top-facing, should connect to part 16's 2" F SLIP #3



-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P10 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 13's 2" F SLIP #3



-  2" Tube PVC x 44" **x 4**
-  2" 4-Way Outlet Slip PVC **x 4**
-  2" Tube PVC x 37" **x 4**
-  2" Tube PVC x 1" **x 1**

P11 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 15's 2" F SLIP #3



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P12 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 14's 2" F SLIP #3

Phase 2: Arm and Backrest Frame

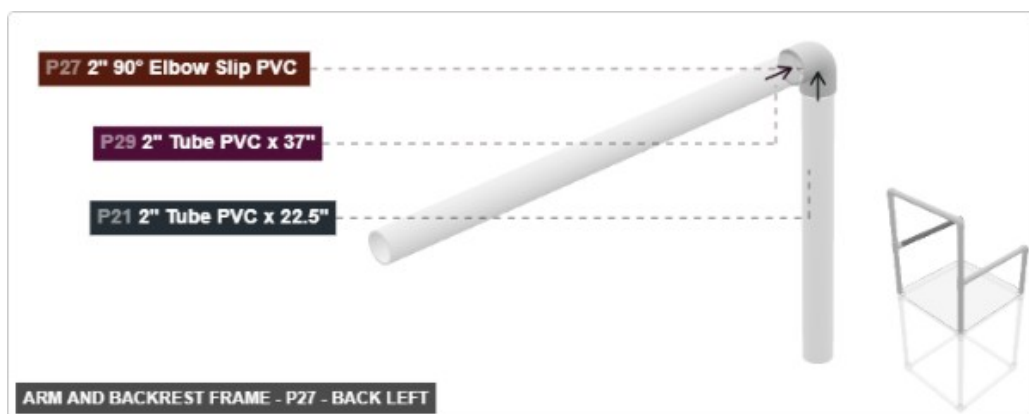
Forms the complete upper structure of the chair, including both armrests and the backrest.

First, assemble the two armrest tubes: connect P29 between elbow P27 and tee P28 for one arm, and connect P30 between elbow P25 and tee P26 for the other. Assemble the backrest tube P35 between elbows P33 and P34. Connect the arms and backrest together using tubes P31 (between P26 and P33) and P32 (between P28 and P34). Finally, insert the four vertical support poles (P21, P22, P23, P24) into the bottom-facing 2" Female SLIPS of the elbow and tee connectors.



	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2

P25 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 22's 2" M SLIP #1. Next, connect its 2" F SLIP #2 oriented back links with part 30's 2" M SLIP #1



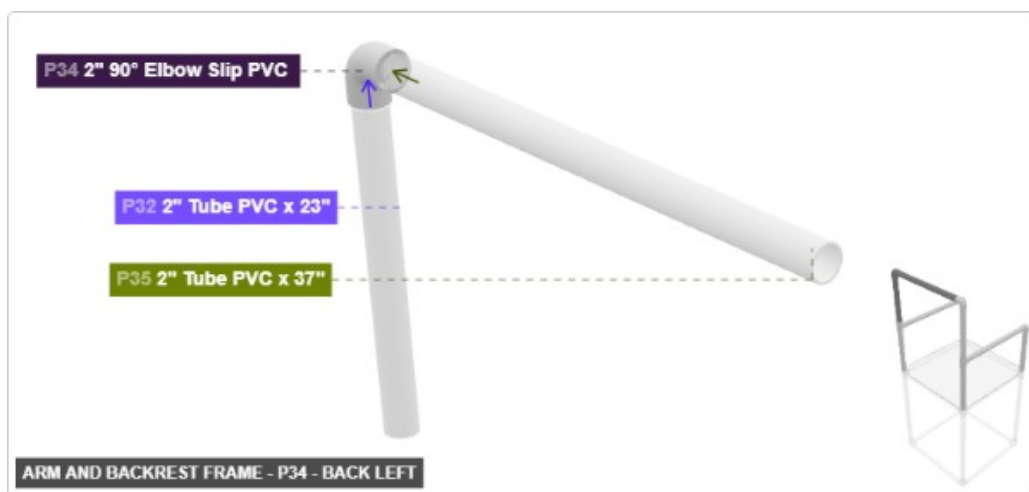
	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2

P27 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 21's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing back to part 29's 2" M SLIP #1



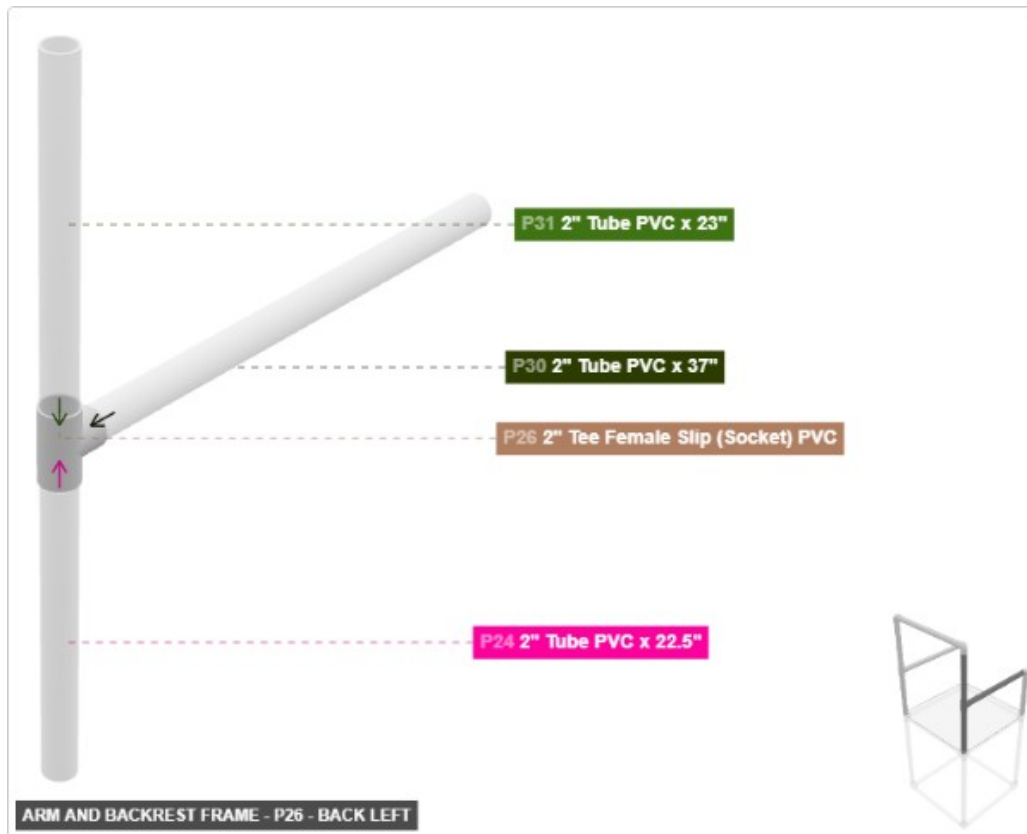
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P33 (2" 90° Elbow Slip PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 31's 2" M SLIP #1, plus connect its 2" F SLIP #2 oriented right links with part 35's 2" M SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P34 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 32's 2" M SLIP #1. After that, its 2" F SLIP #2, which is left-facing, should connect to part 35's 2" M SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P26 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 24's 2" M SLIP #1. After that, its 2" F SLIP #2, which is top-facing, should connect to part 31's 2" M SLIP #2. Additionally, its 2" F SLIP #3, which is front-facing, should connect to part 30's 2" M SLIP #2



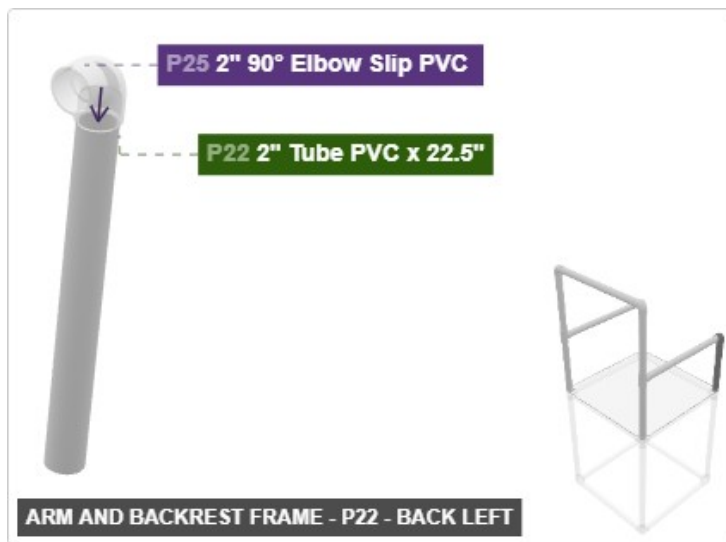
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P28 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 23's 2" M SLIP #1, and connect its 2" F SLIP #2 oriented top links with part 32's 2" M SLIP #2, then attach its 2" F SLIP #3 facing front to part 29's 2" M SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P21 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 27's 2" F SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P22 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 25's 2" F SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P23 (2" Tube PVC 22.5" length) - connect its 2" M SLIP #1 oriented top links with part 28's 2" F SLIP #1



-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P24 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 26's 2" F SLIP #1



-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P31 (2" Tube PVC 23" length) - its 2" M SLIP #1, which is top-facing, should connect to part 33's 2" F SLIP #1, also connect its 2" M SLIP #2 oriented bottom links with part 26's 2" F SLIP #2



-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P32 (2" Tube PVC 23" length) - connect its 2" M SLIP #1 oriented top links with part 34's 2" F SLIP #1, plus attach its 2" M SLIP #2 facing bottom to part 28's 2" F SLIP #2



-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P29 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 27's 2" F SLIP #2, plus attach its 2" M SLIP #2 facing back to part 28's 2" F SLIP #3



-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P30 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing front to part 25's 2" F SLIP #2. Next, its 2" M SLIP #2, which is back-facing, should connect to part 26's 2" F SLIP #3



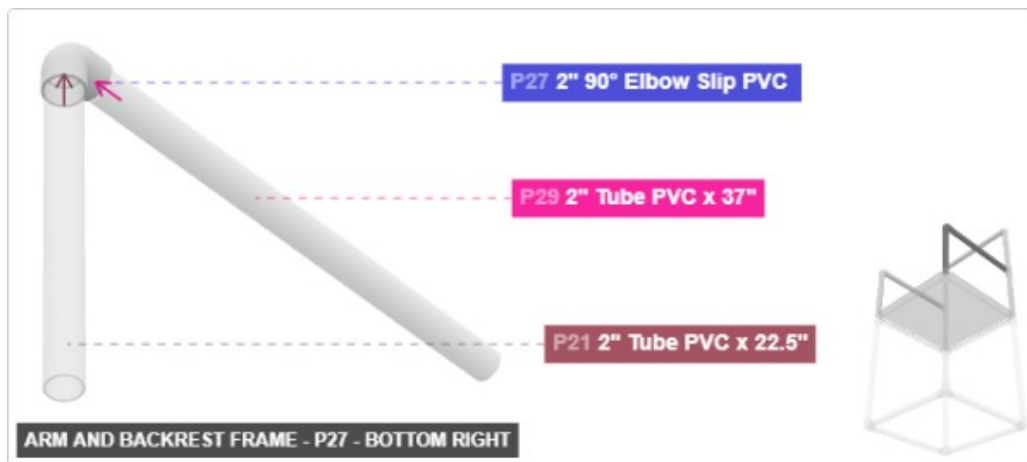
-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P35 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing right to part 34's 2" F SLIP #2. Next, connect its 2" M SLIP #2 oriented left links with part 33's 2" F SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P25 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 22's 2" M SLIP #1. Next, connect its 2" F SLIP #2 oriented back links with part 30's 2" M SLIP #1



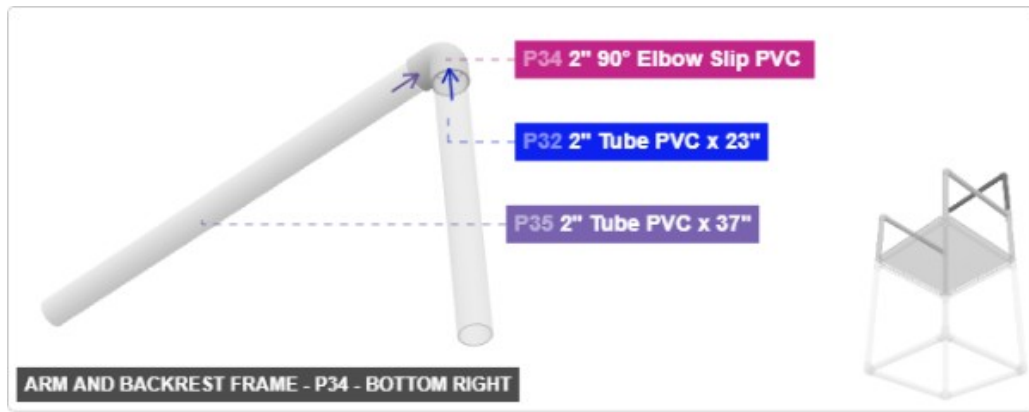
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P27 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 21's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing back to part 29's 2" M SLIP #1



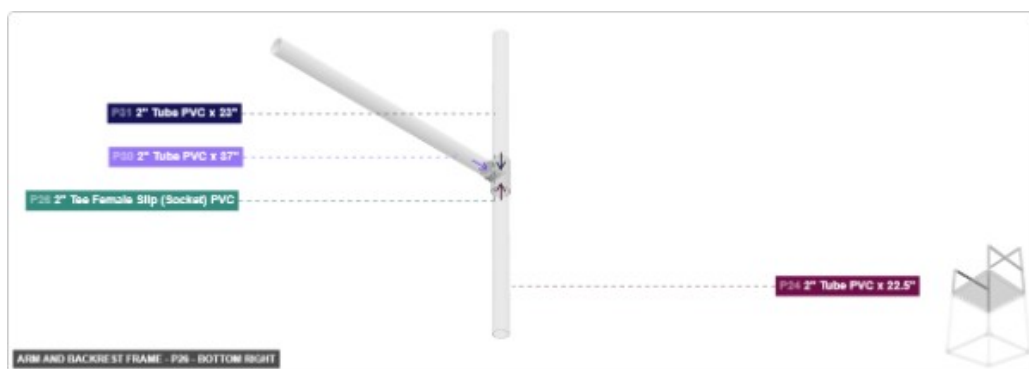
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P33 (2" 90° Elbow Slip PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 31's 2" M SLIP #1, plus connect its 2" F SLIP #2 oriented right links with part 35's 2" M SLIP #2



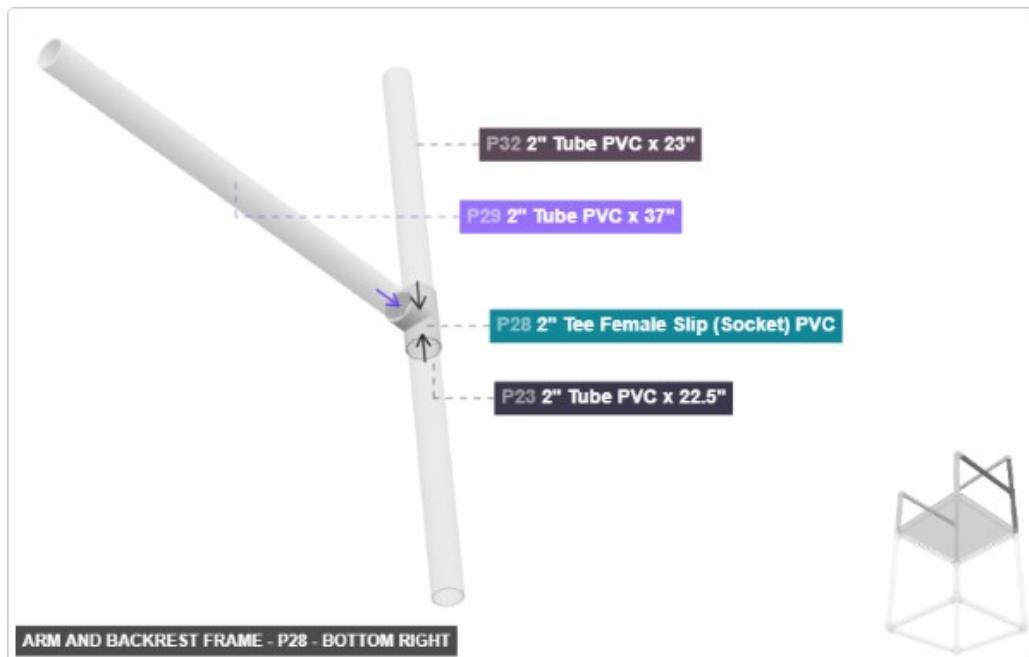
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P34 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 32's 2" M SLIP #1. After that, its 2" F SLIP #2, which is left-facing, should connect to part 35's 2" M SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P26 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 24's 2" M SLIP #1. After that, its 2" F SLIP #2, which is top-facing, should connect to part 31's 2" M SLIP #2. Additionally, its 2" F SLIP #3, which is front-facing, should connect to part 30's 2" M SLIP #2



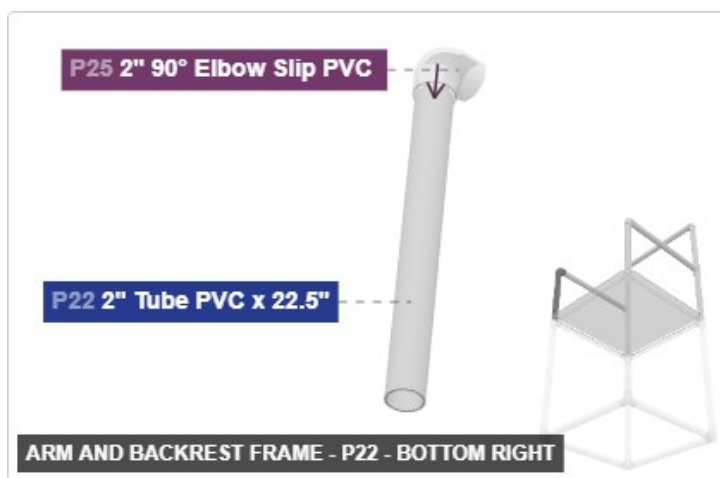
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P28 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 23's 2" M SLIP #1, and connect its 2" F SLIP #2 oriented top links with part 32's 2" M SLIP #2, then attach its 2" F SLIP #3 facing front to part 29's 2" M SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P21 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 27's 2" F SLIP #1



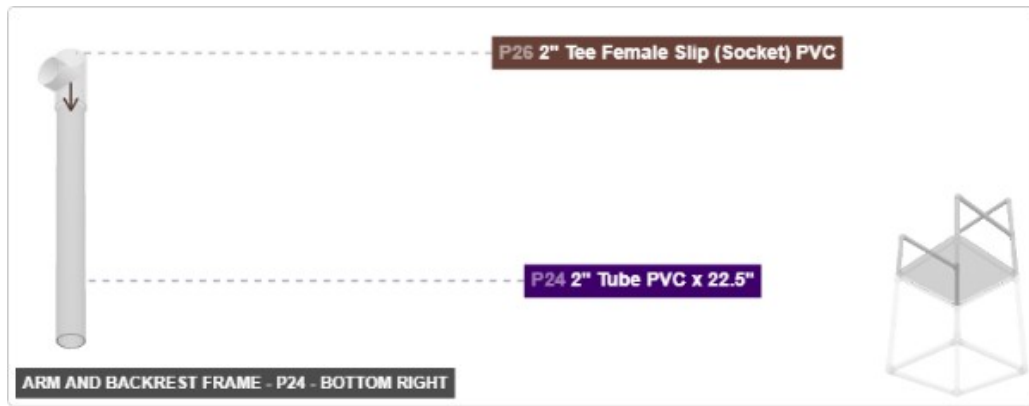
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P22 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 25's 2" F SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P23 (2" Tube PVC 22.5" length) - connect its 2" M SLIP #1 oriented top links with part 28's 2" F SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P24 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 26's 2" F SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P31 (2" Tube PVC 23" length) - its 2" M SLIP #1, which is top-facing, should connect to part 33's 2" F SLIP #1, also connect its 2" M SLIP #2 oriented bottom links with part 26's 2" F SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P32 (2" Tube PVC 23" length) - connect its 2" M SLIP #1 oriented top links with part 34's 2" F SLIP #1, plus attach its 2" M SLIP #2 facing bottom to part 28's 2" F SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P29 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 27's 2" F SLIP #2, plus attach its 2" M SLIP #2 facing back to part 28's 2" F SLIP #3



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P30 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing front to part 25's 2" F SLIP #2. Next, its 2" M SLIP #2, which is back-facing, should connect to part 26's 2" F SLIP #3



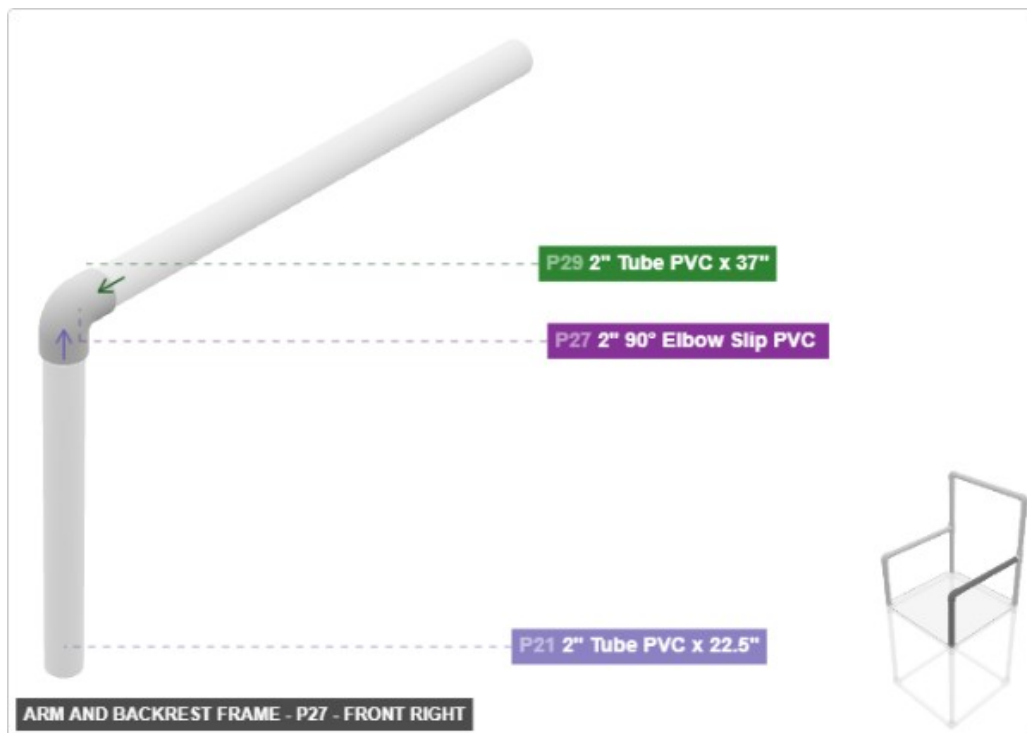
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P35 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing right to part 34's 2" F SLIP #2. Next, connect its 2" M SLIP #2 oriented left links with part 33's 2" F SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P25 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 22's 2" M SLIP #1. Next, connect its 2" F SLIP #2 oriented back links with part 30's 2" M SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P27 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 21's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing back to part 29's 2" M SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P33 (2" 90° Elbow Slip PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 31's 2" M SLIP #1, plus connect its 2" F SLIP #2 oriented right links with part 35's 2" M SLIP #2



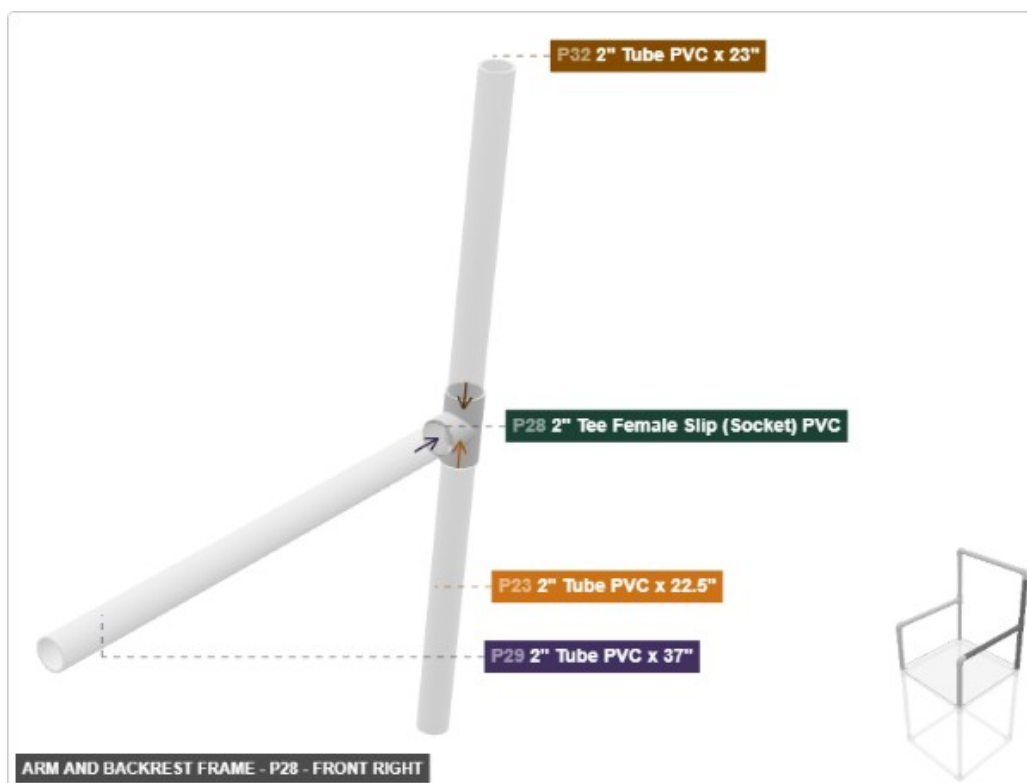
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P34 (2" 90° Elbow Slip PVC) - connect its 2" F SLIP #1 oriented bottom links with part 32's 2" M SLIP #1. After that, its 2" F SLIP #2, which is left-facing, should connect to part 35's 2" M SLIP #1



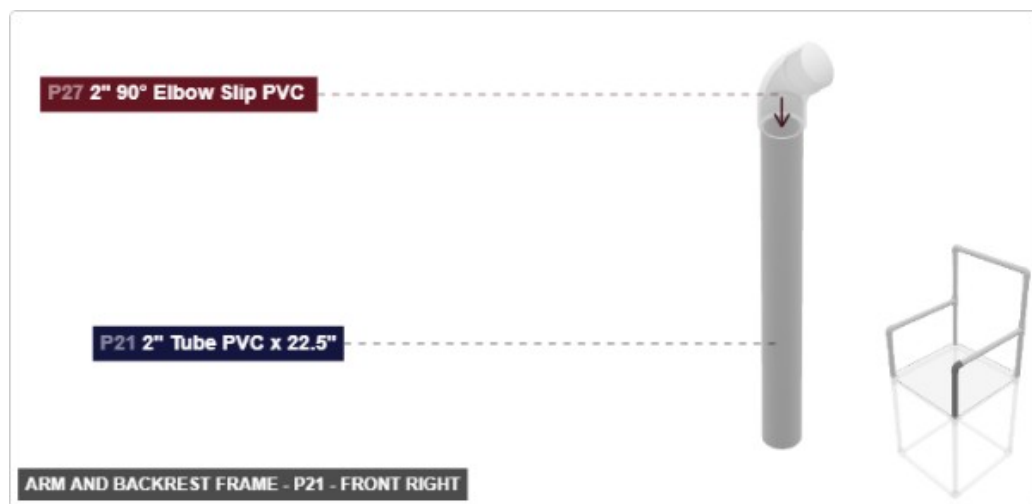
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P26 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 24's 2" M SLIP #1. After that, its 2" F SLIP #2, which is top-facing, should connect to part 31's 2" M SLIP #2. Additionally, its 2" F SLIP #3, which is front-facing, should connect to part 30's 2" M SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P28 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 23's 2" M SLIP #1, and connect its 2" F SLIP #2 oriented top links with part 32's 2" M SLIP #2, then attach its 2" F SLIP #3 facing front to part 29's 2" M SLIP #2



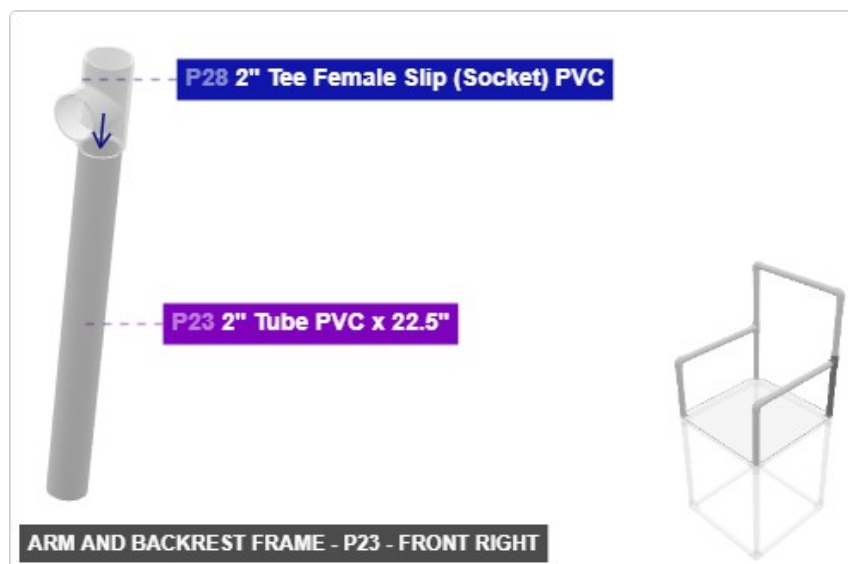
-  2" Tube PVC x 22.5" **x 4**
-  2" 90° Elbow Slip PVC **x 4**
-  2" Tee Female Slip (Socket) PVC **x 2**
-  2" Tube PVC x 37" **x 3**
-  2" Tube PVC x 23" **x 2**

P21 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 27's 2" F SLIP #1



-  2" Tube PVC x 22.5" **x 4**
-  2" 90° Elbow Slip PVC **x 4**
-  2" Tee Female Slip (Socket) PVC **x 2**
-  2" Tube PVC x 37" **x 3**
-  2" Tube PVC x 23" **x 2**

P22 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 25's 2" F SLIP #1



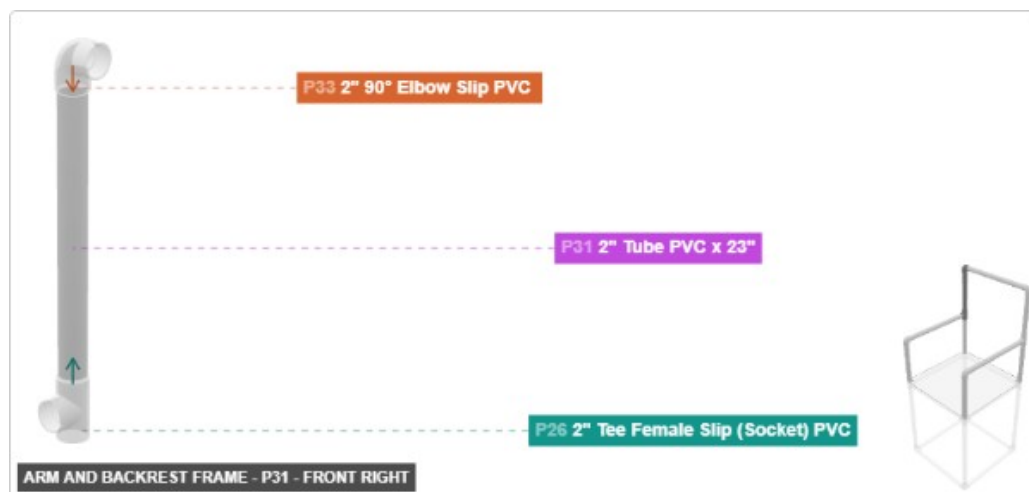
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P23 (2" Tube PVC 22.5" length) - connect its 2" M SLIP #1 oriented top links with part 28's 2" F SLIP #1



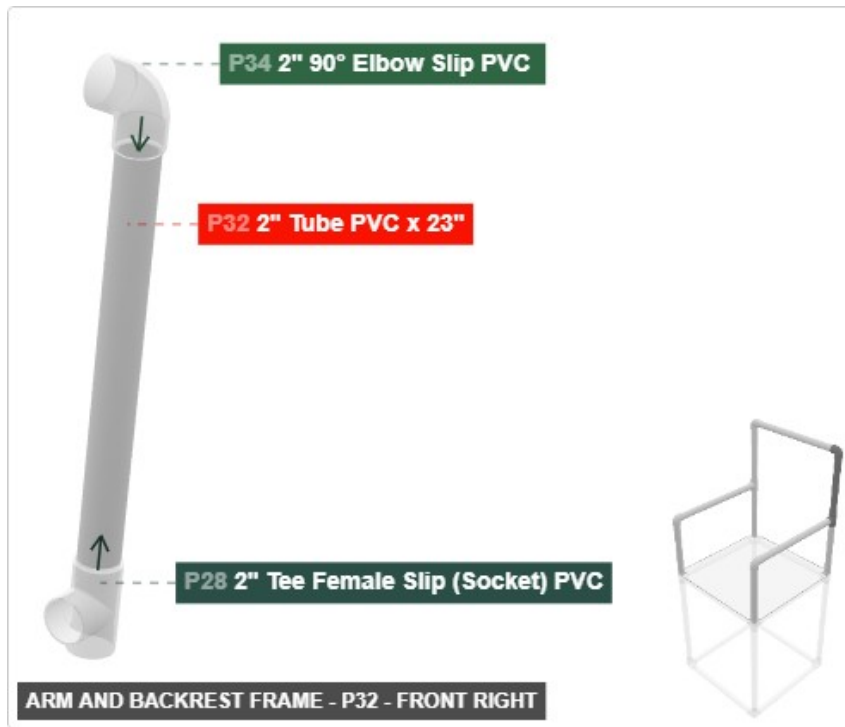
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P24 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 26's 2" F SLIP #1



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P31 (2" Tube PVC 23" length) - its 2" M SLIP #1, which is top-facing, should connect to part 33's 2" F SLIP #1, also connect its 2" M SLIP #2 oriented bottom links with part 26's 2" F SLIP #2



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P32 (2" Tube PVC 23" length) - connect its 2" M SLIP #1 oriented top links with part 34's 2" F SLIP #1, plus attach its 2" M SLIP #2 facing bottom to part 28's 2" F SLIP #2



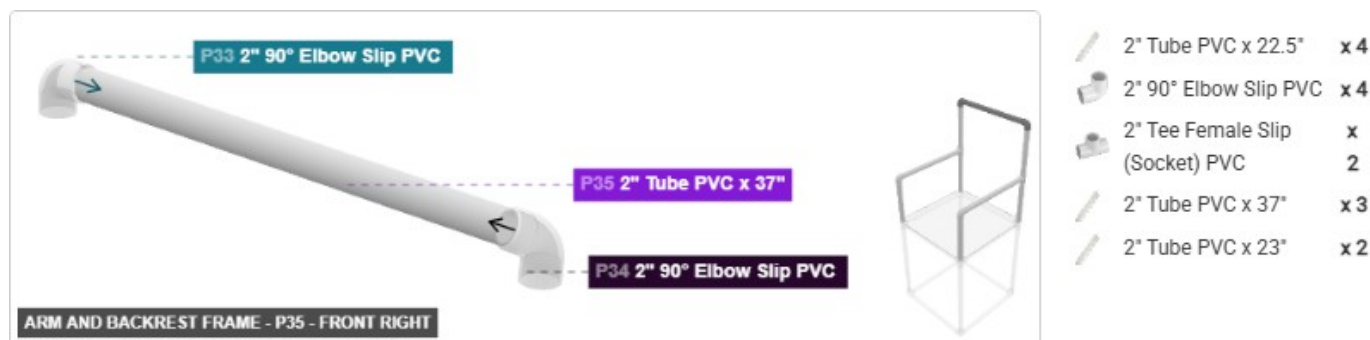
- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P29 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 27's 2" F SLIP #2, plus attach its 2" M SLIP #2 facing back to part 28's 2" F SLIP #3



- 2" Tube PVC x 22.5" x 4
- 2" 90° Elbow Slip PVC x 4
- 2" Tee Female Slip (Socket) PVC x 2
- 2" Tube PVC x 37" x 3
- 2" Tube PVC x 23" x 2

P30 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing front to part 25's 2" F SLIP #2. Next, its 2" M SLIP #2, which is back-facing, should connect to part 26's 2" F SLIP #3

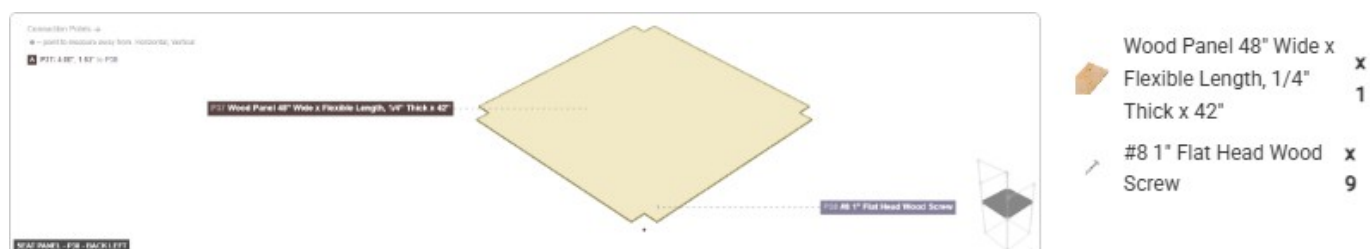


P35 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing right to part 34's 2" F SLIP #2. Next, connect its 2" M SLIP #2 oriented left links with part 33's 2" F SLIP #2

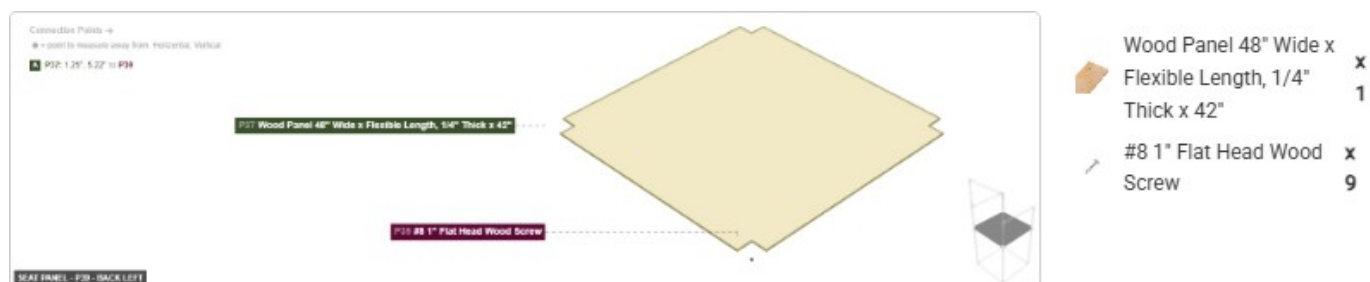
Phase 2: Seat Panel

Provides the seating surface for the chair.

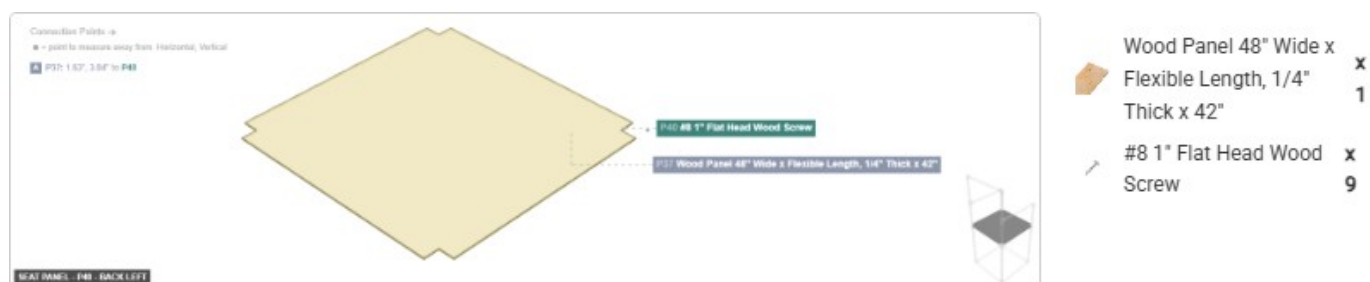
This group consists of the wooden seat panel and nine screws. No pre-assembly is required.



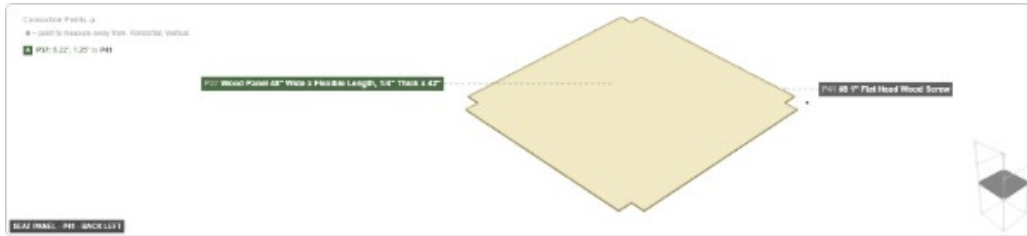
P38 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2



P39 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2

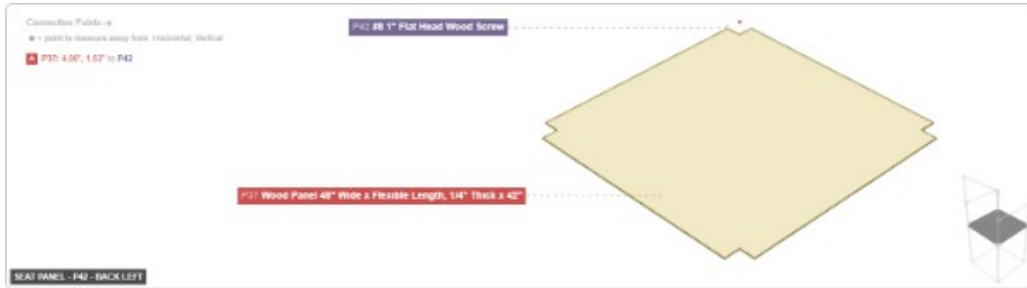


P40 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2



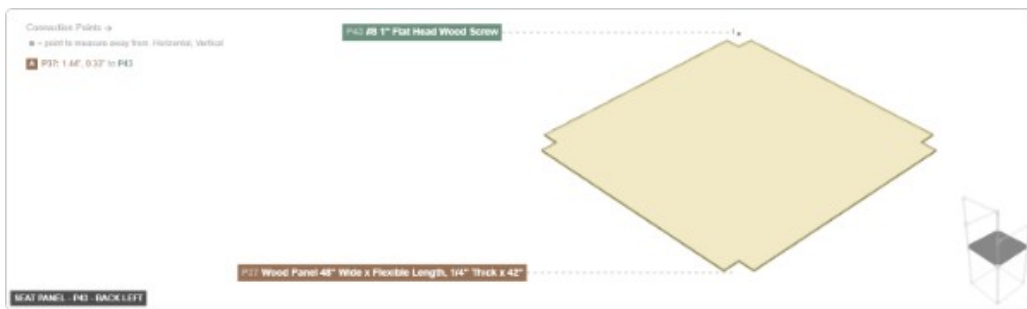
- Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- #8 1" Flat Head Wood Screw x 9

P41 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



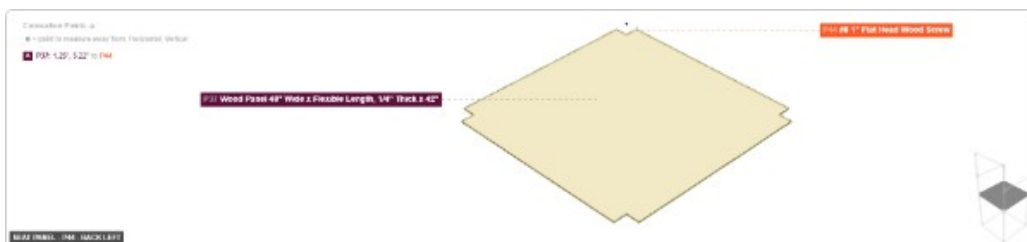
- Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- #8 1" Flat Head Wood Screw x 9

P42 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



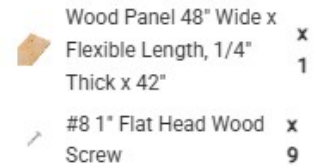
- Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- #8 1" Flat Head Wood Screw x 9

P43 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



- Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- #8 1" Flat Head Wood Screw x 9

P44 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

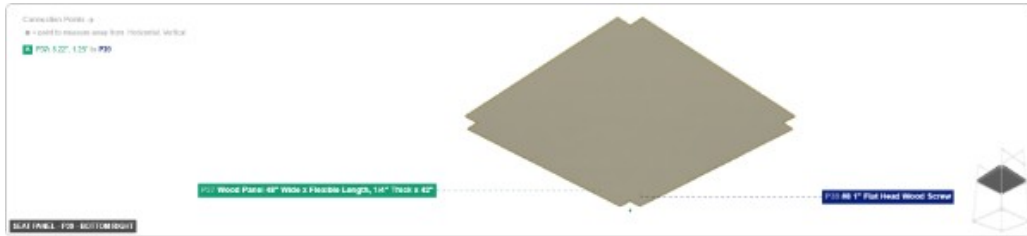
Technical drawing of a diamond-shaped roof structure. The drawing includes a central yellow diamond shape with a dashed line indicating a fold or seam. Surrounding the diamond are labels for materials and dimensions:

- Top Left:** 2x12 86 1" Flat Head Wood Screws
- Top Right:** 2x12 86 1" Flat Head Wood Screws
- Bottom Left:** 2x12 86 1" Flat Head Wood Screws
- Bottom Right:** 2x12 86 1" Flat Head Wood Screws
- Left Side:** 2x12 86 1" Flat Head Wood Screws
- Right Side:** 2x12 86 1" Flat Head Wood Screws
- Center:** 2x12 86 1" Flat Head Wood Screws
- Material:** 2x12 86 1" Flat Head Wood Screws
- Dimensions:** 2x12 86 1" Flat Head Wood Screws
- Notes:** 2x12 86 1" Flat Head Wood Screws

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

P38 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2



-  Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
-  #8 1" Flat Head Wood Screw x 9

P39 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2



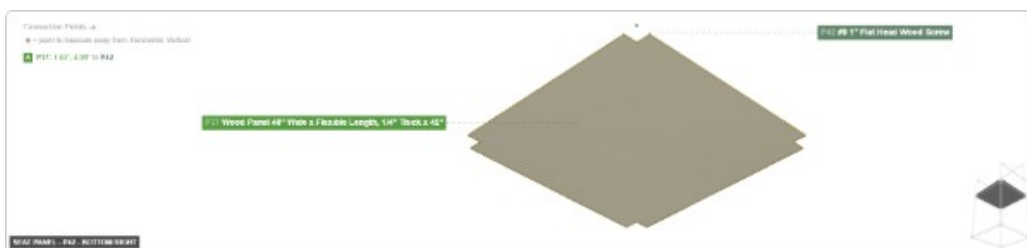
-  Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
-  #8 1" Flat Head Wood Screw x 9

P40 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2



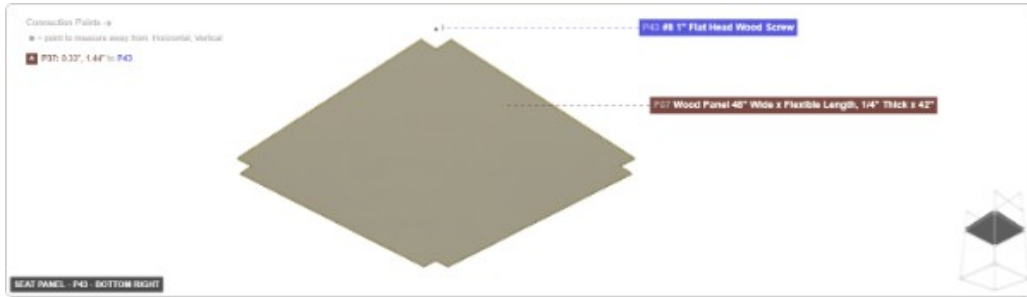
-  Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
-  #8 1" Flat Head Wood Screw x 9

P41 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



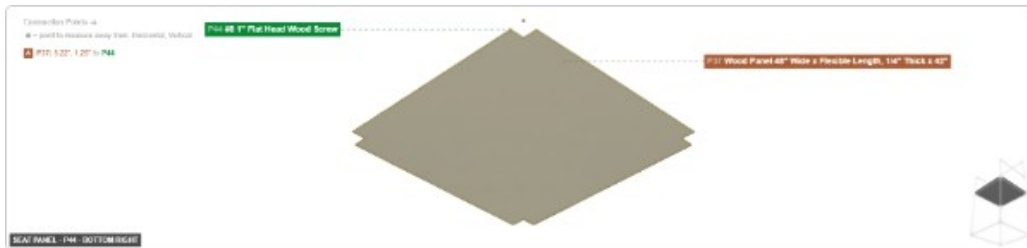
-  Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
-  #8 1" Flat Head Wood Screw x 9

P42 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



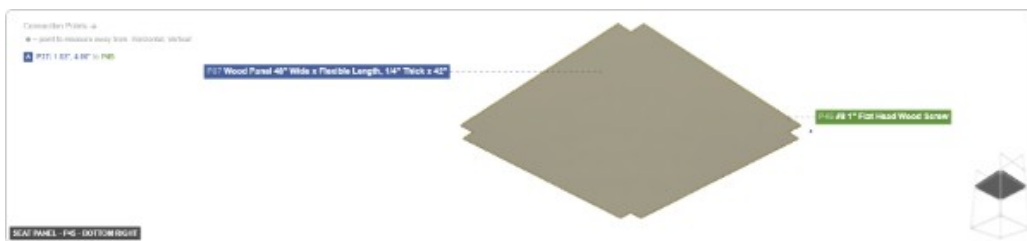
Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x	1
#8 1" Flat Head Wood Screw	x	9

P43 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



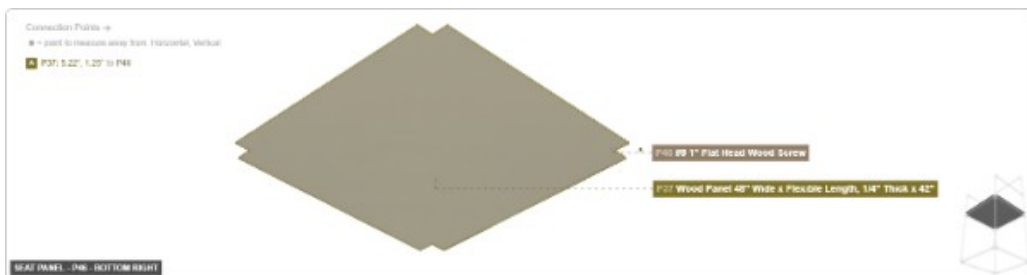
Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x	1
#8 1" Flat Head Wood Screw	x	9

P44 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x	1
#8 1" Flat Head Wood Screw	x	9

P45 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2



Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x	1
#8 1" Flat Head Wood Screw	x	9

P46 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



Connection Points: a

8" - point to measure away from horizontal surface

95" 1.52, 4.00 to 9.00

88 1" Flat Head Wood Screw

Wood Piece: 6" Wide x Possible Length, 1/4" Thick x 42"

SEAT PANEL - 95" - FRONT RIGHT

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

Connection Points ->

- = point for measures away from: Horizontal, Vertical

• P37: 5.22", 1.20" to P39

P39 85 1" Flat Head Wood Screw

P37 Wood Panel 48" Wide x Finable Length, 5/8" Thick x 40"

SEAT PANEL - P39 - FRONT RIGHT

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

Connection Points →

→ = point to measure away from horizontal, vertical

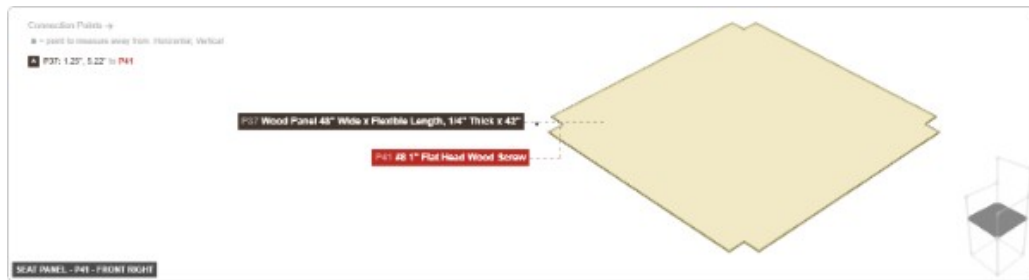
P37 Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"

P40 #8 1" Flat Head Wood Screw

SEAT PANEL - P40 - FRONT RIGHT

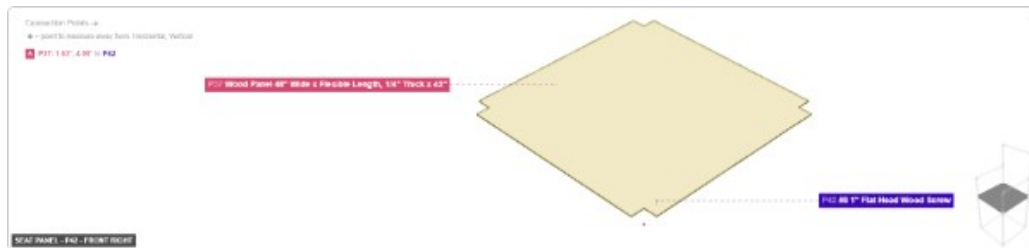
	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

P40 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2



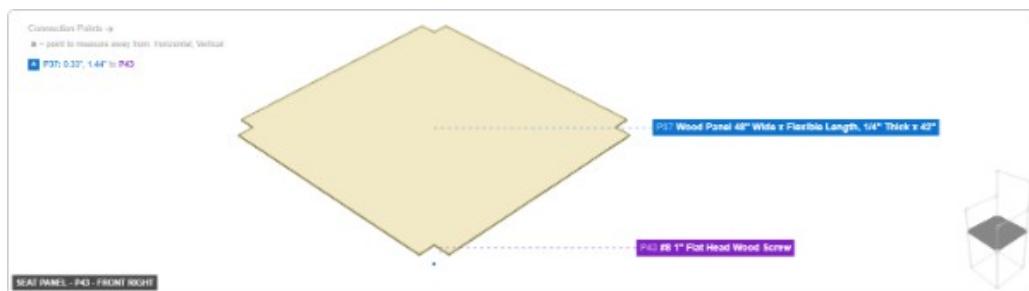
- 
 Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- 
 #8 1" Flat Head Wood Screw x 9

P41 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



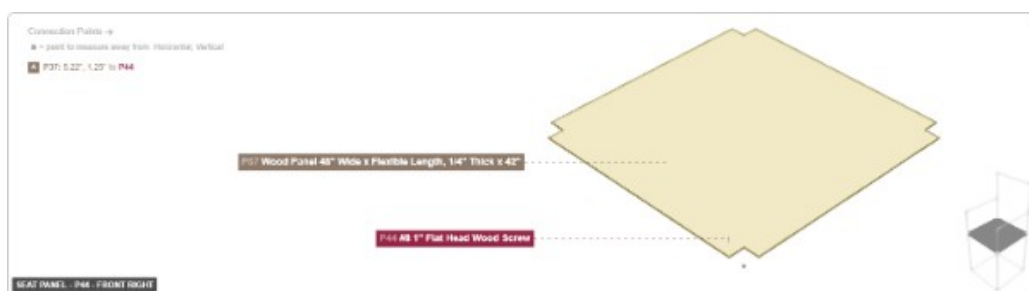
- 
 Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- 
 #8 1" Flat Head Wood Screw x 9

P42 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



- 
 Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- 
 #8 1" Flat Head Wood Screw x 9

P43 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



- 
 Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42" x 1
- 
 #8 1" Flat Head Wood Screw x 9

P44 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2



Exploded view diagram of the front-right scuff panel assembly. The diagram shows a yellow diamond-shaped scuff panel with a beveled edge. A callout box points to the panel with the text: "Wood Panel 48" Wide x Possible Length, 1/4" Thick x 48". Another callout box points to the top edge of the panel with the text: "1x1 48 1" Flat-head Wood Screw". A small inset image in the bottom right corner shows the assembled scuff panel on a white base.

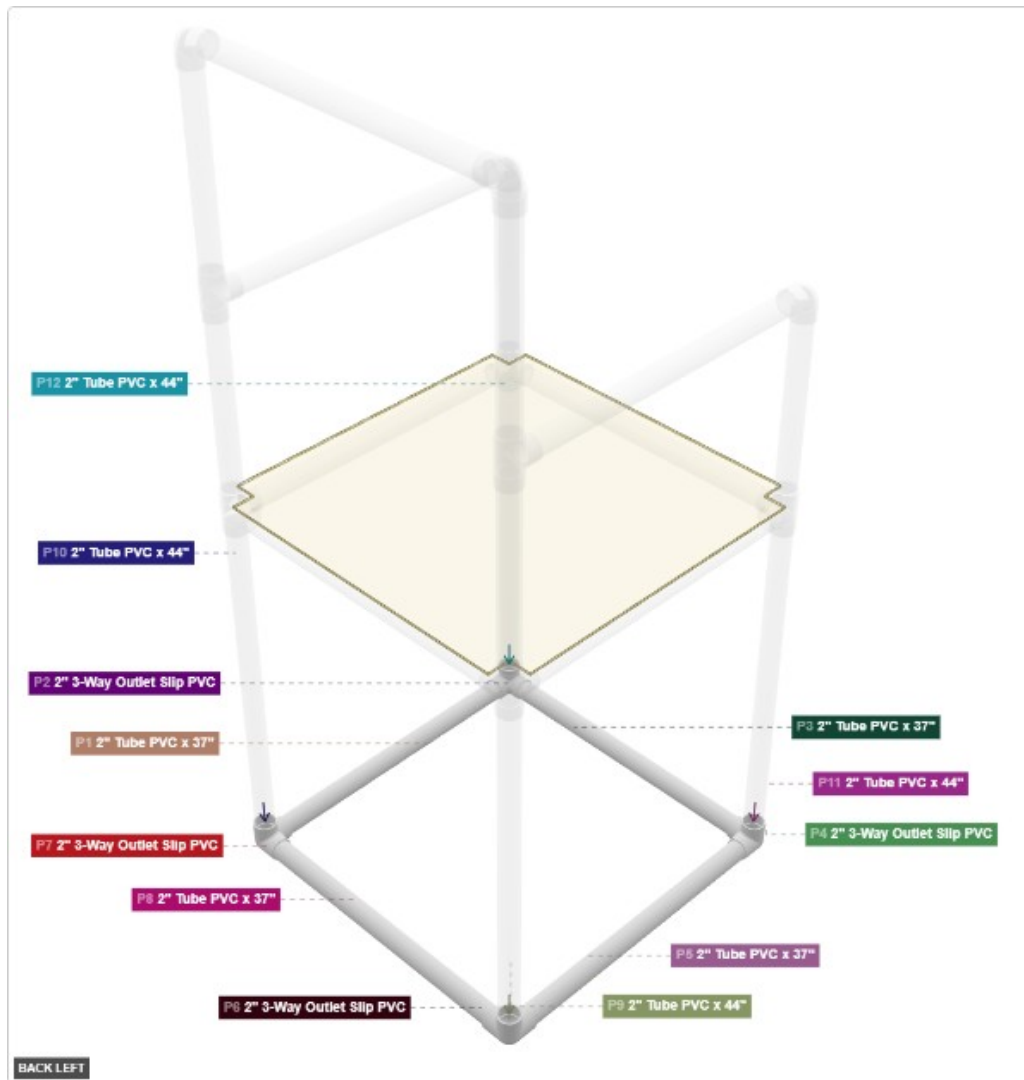
	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

[illegible]

	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

Phase 3: Base Frame

This completed base will connect to the Seat and Lower Poles Assembly. The four poles will insert into the upward-facing 2" Female SLIPs on P2, P4, P6, and P7.



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P1 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 2's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing back to part 7's 2" F SLIP #1

P2 (2" 3-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing back to part 1's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing top to part 12's 2" M SLIP #2, then its 2" F SLIP #3, which is left-facing, should connect to part 3's 2" M SLIP #2

P3 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is left-facing, should connect to part 4's 2" F SLIP #1, plus connect its 2" M SLIP #2 oriented right links with part 2's 2" F SLIP #3

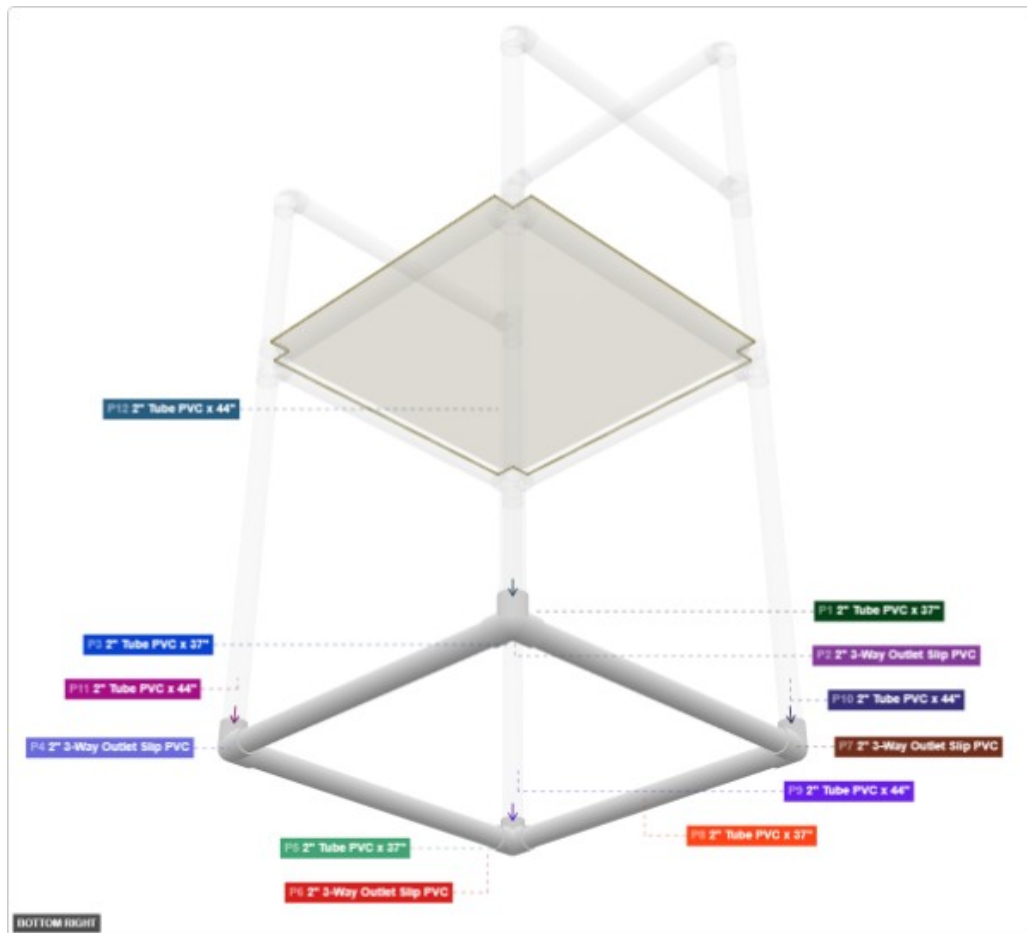
P4 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is right-facing, should connect to part 3's 2" M SLIP #1, then connect its 2" F SLIP #2 oriented top links with part 11's 2" M SLIP #2. Next, attach its 2" F SLIP #3 facing back to part 5's 2" M SLIP #2

P5 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented back links with part 6's 2" F SLIP #1. Also, its 2" M SLIP #2, which is front-facing, should connect to part 4's 2" F SLIP #3

P6 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented front links with part 5's 2" M SLIP #1, then attach its 2" F SLIP #2 facing top to part 9's 2" M SLIP #2, plus its 2" F SLIP #3 should be directed right

P7 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 1's 2" M SLIP #2, plus its 2" F SLIP #2, which is left-facing, should connect to part 8's 2" M SLIP #2, then connect its 2" F SLIP #3 oriented top links with part 10's 2" M SLIP #2

P8 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing right to part 7's 2" F SLIP #2, also its 2" M SLIP #1 should be directed left



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P1 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 2's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing back to part 7's 2" F SLIP #1

P2 (2" 3-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing back to part 1's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing top to part 12's 2" M SLIP #2, then its 2" F SLIP #3, which is left-facing, should connect to part 3's 2" M SLIP #2

P3 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is left-facing, should connect to part 4's 2" F SLIP #1, plus connect its 2" M SLIP #2 oriented right links with part 2's 2" F SLIP #3

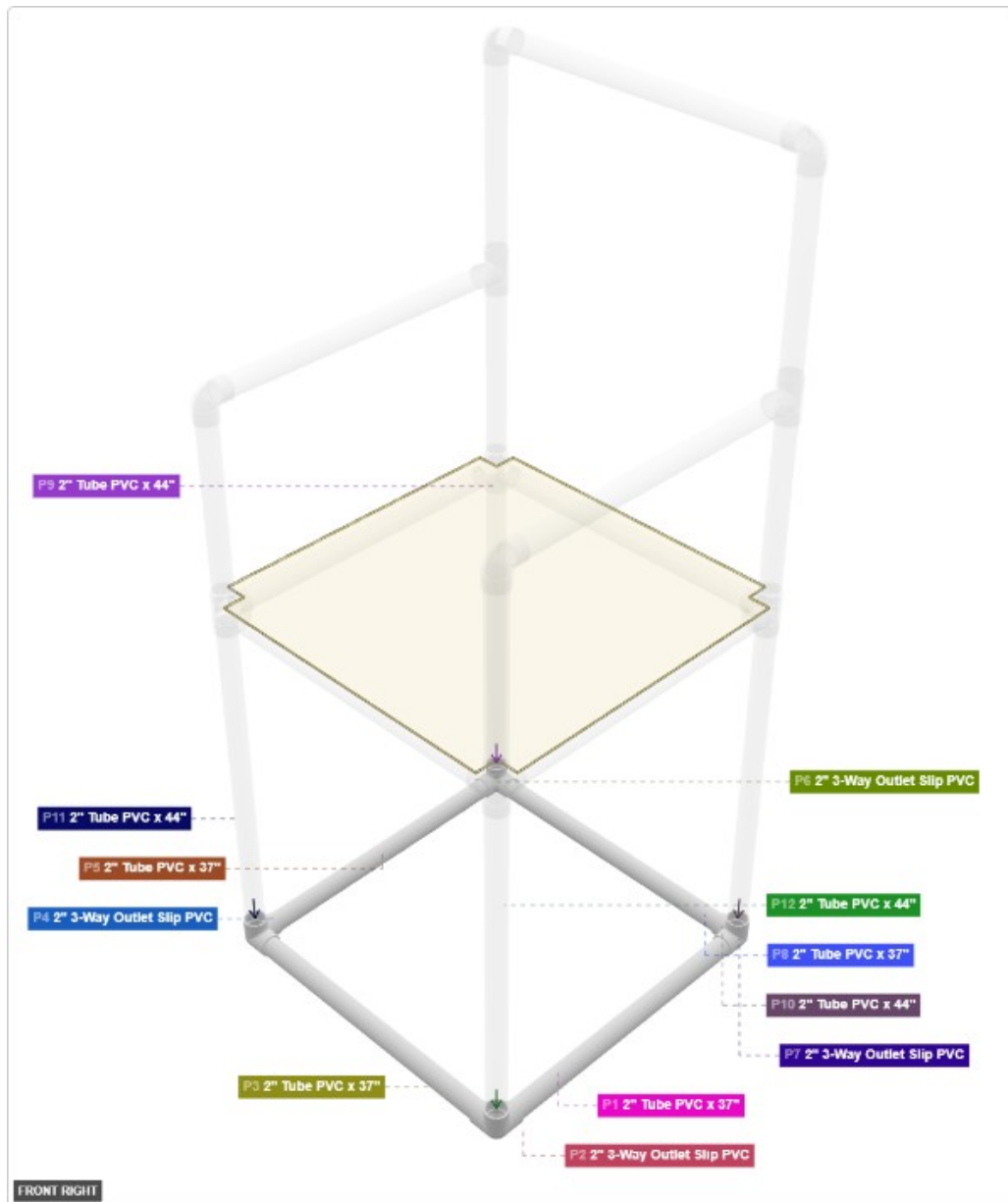
P4 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is right-facing, should connect to part 3's 2" M SLIP #1, then connect its 2" F SLIP #2 oriented top links with part 11's 2" M SLIP #2. Next, attach its 2" F SLIP #3 facing back to part 5's 2" M SLIP #2

P5 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented back links with part 6's 2" F SLIP #1. Also, its 2" M SLIP #2, which is front-facing, should connect to part 4's 2" F SLIP #3

P6 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented front links with part 5's 2" M SLIP #1, then attach its 2" F SLIP #2 facing top to part 9's 2" M SLIP #2, plus its 2" F SLIP #3 should be directed right

P7 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 1's 2" M SLIP #2, plus its 2" F SLIP #2, which is left-facing, should connect to part 8's 2" M SLIP #2, then connect its 2" F SLIP #3 oriented top links with part 10's 2" M SLIP #2

P8 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing right to part 7's 2" F SLIP #2, also its 2" M SLIP #1 should be directed left



	2" Tube PVC x 37"	x 4
	2" 3-Way Outlet Slip PVC	x 4

P1 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 2's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing back to part 7's 2" F SLIP #1

P2 (2" 3-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing back to part 1's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing top to part 12's 2" M SLIP #2, then its 2" F SLIP #3, which is left-facing, should connect to part 3's 2" M SLIP #2

P3 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is left-facing, should connect to part 4's 2" F SLIP #1, plus connect its 2" M SLIP #2 oriented right links with part 2's 2" F SLIP #3

P4 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is right-facing, should connect to part 3's 2" M SLIP #1, then connect its 2" F SLIP #2 oriented top links with part 11's 2" M SLIP #2. Next, attach its 2" F SLIP #3 facing back to part 5's 2" M SLIP #2

P5 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented back links with part 6's 2" F SLIP #1. Also, its 2" M SLIP #2, which is front-facing, should connect to part 4's 2" F SLIP #3

P6 (2" 3-Way Outlet Slip PVC) - connect its 2" F SLIP #1 oriented front links with part 5's 2" M SLIP #1, then attach its 2" F SLIP #2 facing top to part 9's 2" M SLIP #2, plus its 2" F SLIP #3 should be directed right

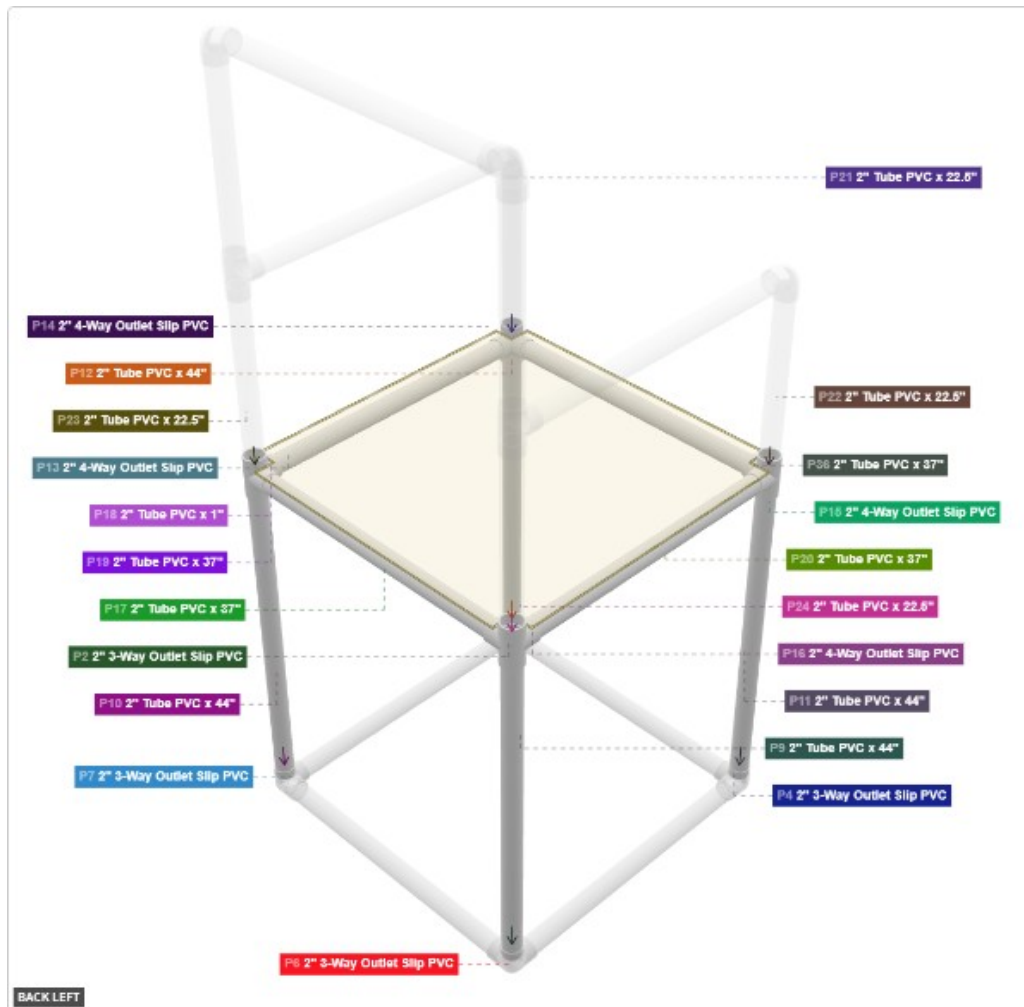
P7 (2" 3-Way Outlet Slip PVC) - its 2" F SLIP #1, which is front-facing, should connect to part 1's 2" M SLIP #2, plus its 2" F SLIP #2, which is left-facing, should connect to part 8's 2" M SLIP #2, then connect its 2" F SLIP #3 oriented top links with part 10's 2" M SLIP #2

P8 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing right to part 7's 2" F SLIP #2, also its 2" M SLIP #1 should be directed left

Phase 3: Seat and Lower Poles Assembly

Creates the seat's support frame and attaches the four main legs that connect to the base.

Lower this entire assembly onto the Base Frame, inserting the bottom ends of the four poles into the corresponding top-facing outlets on the Base Frame.



P9 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 16's 2" F SLIP #3. Additionally, attach its 2" M SLIP #2 facing bottom to part 6's 2" F SLIP #2

P10 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 13's 2" F SLIP #3. Next, attach its 2" M SLIP #2 facing bottom to part 7's 2" F SLIP #3

P11 (2" Tube PVC 44" length) - its 2" M SLIP #1, which is top-facing, should connect to part 15's 2" F SLIP #3. Next, its 2" M SLIP #2, which is bottom-facing, should connect to part 4's 2" F SLIP #2

P12 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 14's 2" F SLIP #3. Also, connect its 2" M SLIP #2 oriented bottom links with part 2's 2" F SLIP #2

P13 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing front to part 18's 2" M SLIP #2. Additionally, connect its 2" F SLIP #2 oriented left links with part 17's 2" M SLIP #1. Also, connect its 2" F SLIP #3 oriented bottom links with part 10's 2" M SLIP #1. Additionally, its 2" F SLIP #4, which is top-facing, should connect to part 23's 2" M SLIP #2

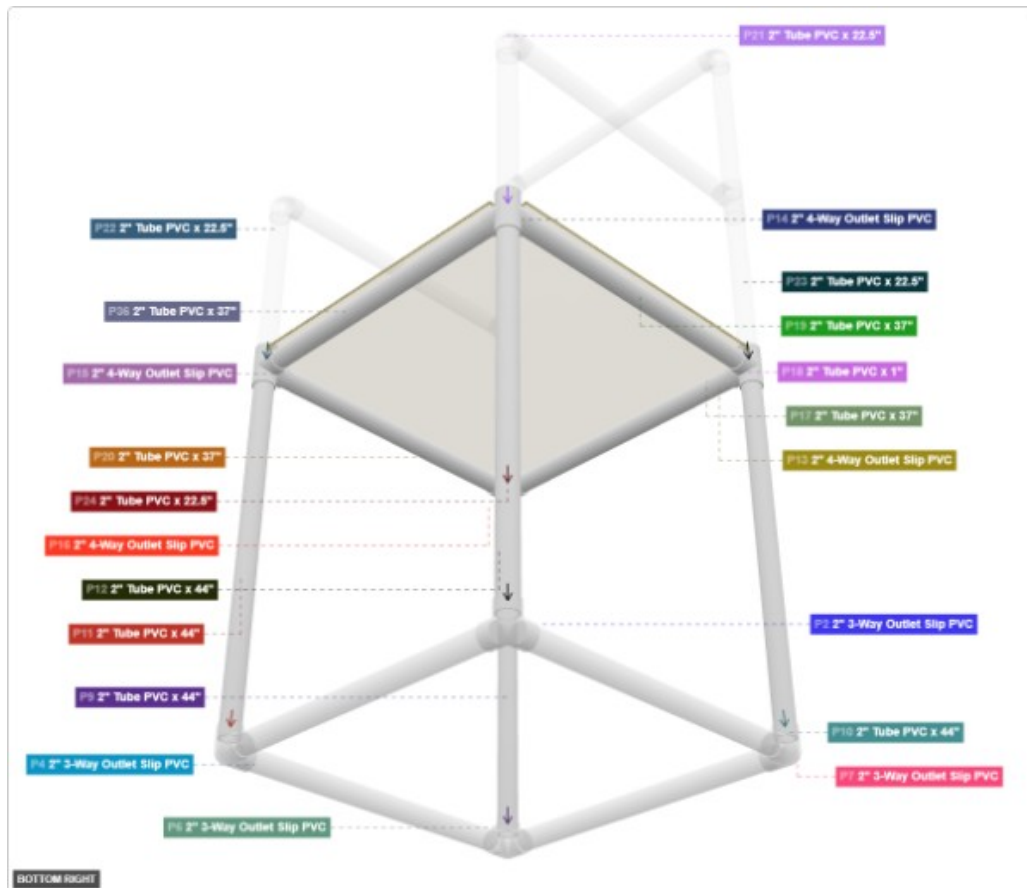
P14 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing left to part 36's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing back to part 19's 2" M SLIP #2, and attach its 2" F SLIP #3 facing bottom to part 12's 2" M SLIP #1, plus connect its 2" F SLIP #4 oriented top links with part 21's 2" M SLIP #2

P15 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is back-facing, should connect to part 20's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing right to part 36's 2" M SLIP #2. After that, attach its 2" F SLIP #3 facing bottom to part 11's 2" M SLIP #1. Additionally, its 2" F SLIP #4, which is top-facing, should connect to part 22's 2" M SLIP #2

P16 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing right to part 17's 2" M SLIP #2. After that, attach its 2" F SLIP #2 facing front to part 20's 2" M SLIP #2. Next, its 2" F SLIP #3, which is bottom-facing, should connect to part 9's 2" M SLIP #1, plus its 2" F SLIP #4, which is top-facing, should connect to part 24's 2" M SLIP #2

P17 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 13's 2" F SLIP #2, also attach its 2" M SLIP #2 facing left to part 16's 2" F SLIP #1

P18 (2" Tube PVC 1" length) - attach its 2" M SLIP #2 facing back to part 13's 2" F SLIP #1. Next, its 2" M SLIP #1 should be directed front



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P9 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 16's 2" F SLIP #3. Additionally, attach its 2" M SLIP #2 facing bottom to part 6's 2" F SLIP #2

P10 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 13's 2" F SLIP #3. Next, attach its 2" M SLIP #2 facing bottom to part 7's 2" F SLIP #3

P11 (2" Tube PVC 44" length) - its 2" M SLIP #1, which is top-facing, should connect to part 15's 2" F SLIP #3. Next, its 2" M SLIP #2, which is bottom-facing, should connect to part 4's 2" F SLIP #2

P12 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 14's 2" F SLIP #3. Also, connect its 2" M SLIP #2 oriented bottom links with part 2's 2" F SLIP #2

P13 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing front to part 18's 2" M SLIP #2. Additionally, connect its 2" F SLIP #2 oriented left links with part 17's 2" M SLIP #1. Also, connect its 2" F SLIP #3 oriented bottom links with part 10's 2" M SLIP #1. Additionally, its 2" F SLIP #4, which is top-facing, should connect to part 23's 2" M SLIP #2

P14 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing left to part 36's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing back to part 19's 2" M SLIP #2, and attach its 2" F SLIP #3 facing bottom to part 12's 2" M SLIP #1, plus connect its 2" F SLIP #4 oriented top links with part 21's 2" M SLIP #2

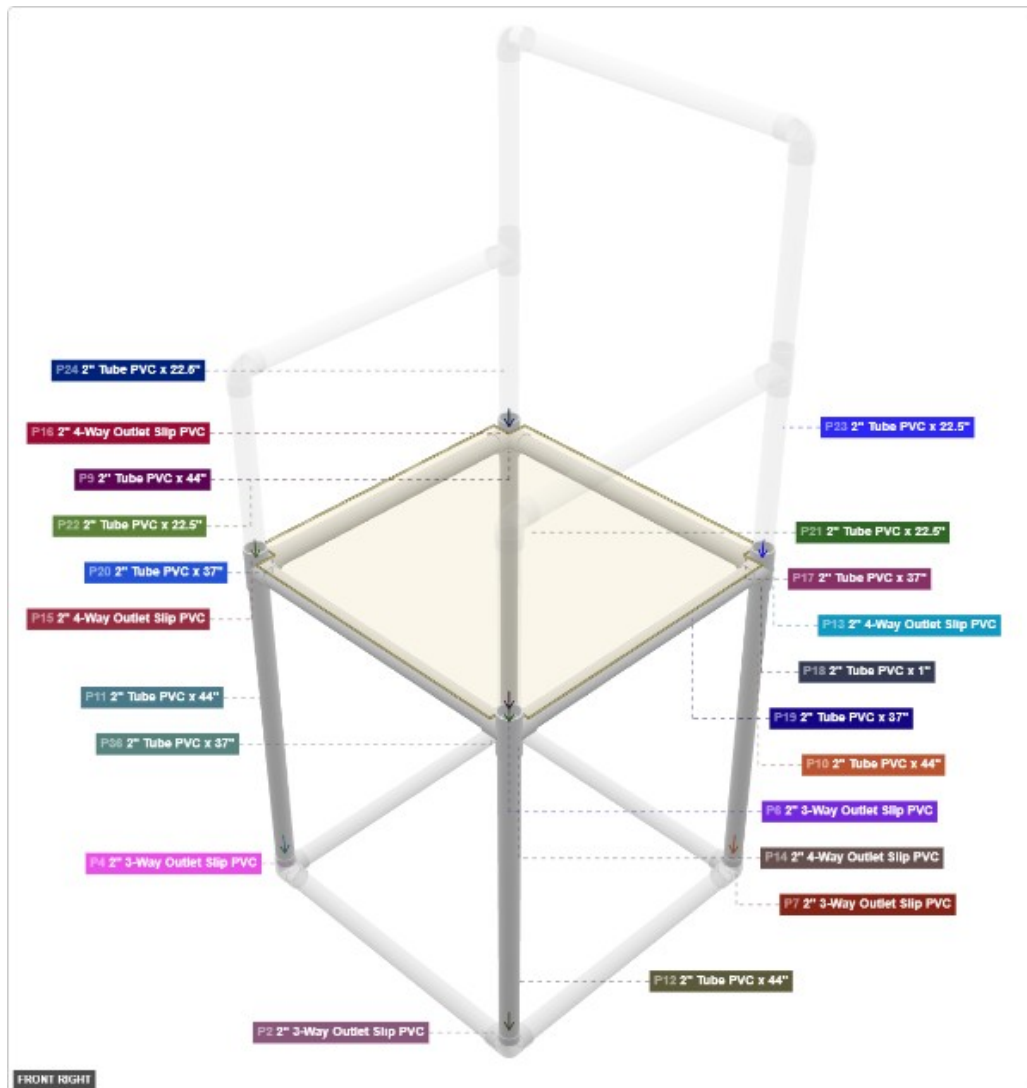
P15 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is back-facing, should connect to part 20's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing right to part 36's 2" M SLIP #2. After that, attach its 2" F SLIP #3 facing bottom to part 11's 2" M SLIP #1. Additionally, its 2" F SLIP #4, which is top-facing, should connect to part 22's 2" M SLIP #2

P16 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing right to part 17's 2" M SLIP #2. After that, attach its 2" F SLIP #2 facing front to part 20's 2" M SLIP #2. Next, its 2" F SLIP #3, which is bottom-facing, should connect to part 9's 2" M SLIP #1, plus its 2" F SLIP #4, which is top-facing, should connect to part 24's 2" M SLIP #2

P17 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 13's 2" F SLIP #2, also attach its 2" M SLIP #2 facing left to part 16's 2" F SLIP #1

P18 (2" Tube PVC 1" length) - attach its 2" M SLIP #2 facing back to part 13's 2" F SLIP #1. Next, its 2" M SLIP #1 should be directed front

P19 (2" Tube PVC 37" length) - attach its 2" M SLIP #2 facing front to part 14's 2" F SLIP #2. Additionally, its 2" M SLIP #1 should be directed back



	2" Tube PVC x 44"	x 4
	2" 4-Way Outlet Slip PVC	x 4
	2" Tube PVC x 37"	x 4
	2" Tube PVC x 1"	x 1

P9 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 16's 2" F SLIP #3. Additionally, attach its 2" M SLIP #2 facing bottom to part 6's 2" F SLIP #2

P10 (2" Tube PVC 44" length) - connect its 2" M SLIP #1 oriented top links with part 13's 2" F SLIP #3. Next, attach its 2" M SLIP #2 facing bottom to part 7's 2" F SLIP #3

P11 (2" Tube PVC 44" length) - its 2" M SLIP #1, which is top-facing, should connect to part 15's 2" F SLIP #3. Next, its 2" M SLIP #2, which is bottom-facing, should connect to part 4's 2" F SLIP #2

P12 (2" Tube PVC 44" length) - attach its 2" M SLIP #1 facing top to part 14's 2" F SLIP #3. Also, connect its 2" M SLIP #2 oriented bottom links with part 2's 2" F SLIP #2

P13 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing front to part 18's 2" M SLIP #2. Additionally, connect its 2" F SLIP #2 oriented left links with part 17's 2" M SLIP #1. Also, connect its 2" F SLIP #3 oriented bottom links with part 10's 2" M SLIP #1. Additionally, its 2" F SLIP #4, which is top-facing, should connect to part 23's 2" M SLIP #2

P14 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing left to part 36's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing back to part 19's 2" M SLIP #2, and attach its 2" F SLIP #3 facing bottom to part 12's 2" M SLIP #1, plus connect its 2" F SLIP #4 oriented top links with part 21's 2" M SLIP #2

P15 (2" 4-Way Outlet Slip PVC) - its 2" F SLIP #1, which is back-facing, should connect to part 20's 2" M SLIP #1. After that, attach its 2" F SLIP #2 facing right to part 36's 2" M SLIP #2. After that, attach its 2" F SLIP #3 facing bottom to part 11's 2" M SLIP #1. Additionally, its 2" F SLIP #4, which is top-facing, should connect to part 22's 2" M SLIP #2

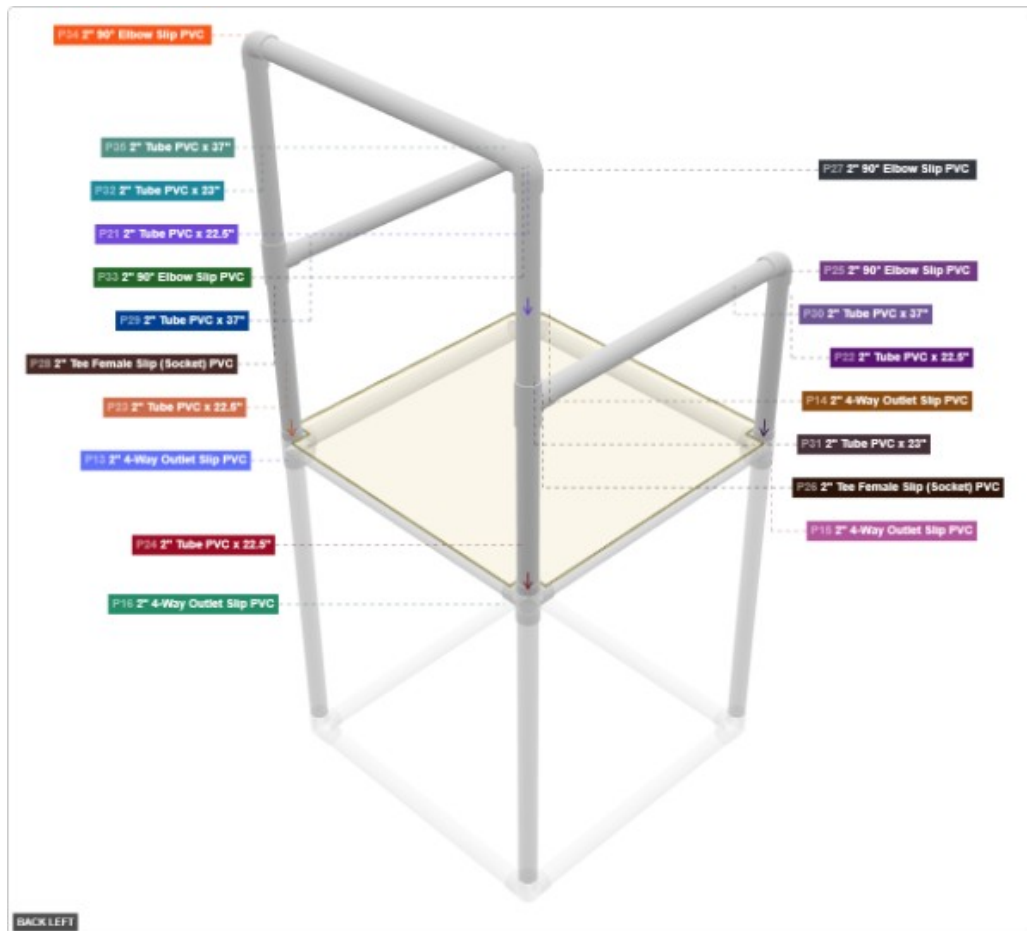
P16 (2" 4-Way Outlet Slip PVC) - attach its 2" F SLIP #1 facing right to part 17's 2" M SLIP #2. After that, attach its 2" F SLIP #2 facing front to part 20's 2" M SLIP #2. Next, its 2" F SLIP #3, which is bottom-facing, should connect to part 9's 2" M SLIP #1, plus its 2" F SLIP #4, which is top-facing, should connect to part 24's 2" M SLIP #2

P17 (2" Tube PVC 37" length) - its 2" M SLIP #1, which is right-facing, should connect to part 13's 2" F SLIP #2, also attach its 2" M SLIP #2 facing left to part 16's 2" F SLIP #1

Phase 3: Arm and Backrest Frame

Forms the complete upper structure of the chair, including both armrests and the backrest.

Carefully lower the completed Arm and Backrest Frame onto the main chair structure, inserting the four vertical poles into the top-facing 2" Female SLIPs of the Seat Frame corner connectors.



	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2

P21 (2" Tube PVC 22.5" length) - its 2" M SLIP #1, which is top-facing, should connect to part 27's 2" F SLIP #1. Additionally, attach its 2" M SLIP #2 facing bottom to part 14's 2" F SLIP #4

P22 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 25's 2" F SLIP #1. After that, attach its 2" M SLIP #2 facing bottom to part 15's 2" F SLIP #4

P23 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 28's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing bottom to part 13's 2" F SLIP #4

P24 (2" Tube PVC 22.5" length) - its 2" M SLIP #1, which is top-facing, should connect to part 26's 2" F SLIP #1, also connect its 2" M SLIP #2 oriented bottom links with part 16's 2" F SLIP #4

P25 (2" 90° Elbow Slip PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 22's 2" M SLIP #1. Next, attach its 2" F SLIP #2 facing back to part 30's 2" M SLIP #1

P26 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 24's 2" M SLIP #1, and connect its 2" F SLIP #2 oriented top links with part 31's 2" M SLIP #2. Also, its 2" F SLIP #3, which is front-facing, should connect to part 30's 2" M SLIP #2

P27 (2" 90° Elbow Slip PVC) - attach its 2" F SLIP #1 facing bottom to part 21's 2" M SLIP #1. Next, attach its 2" F SLIP #2 facing back to part 29's 2" M SLIP #1

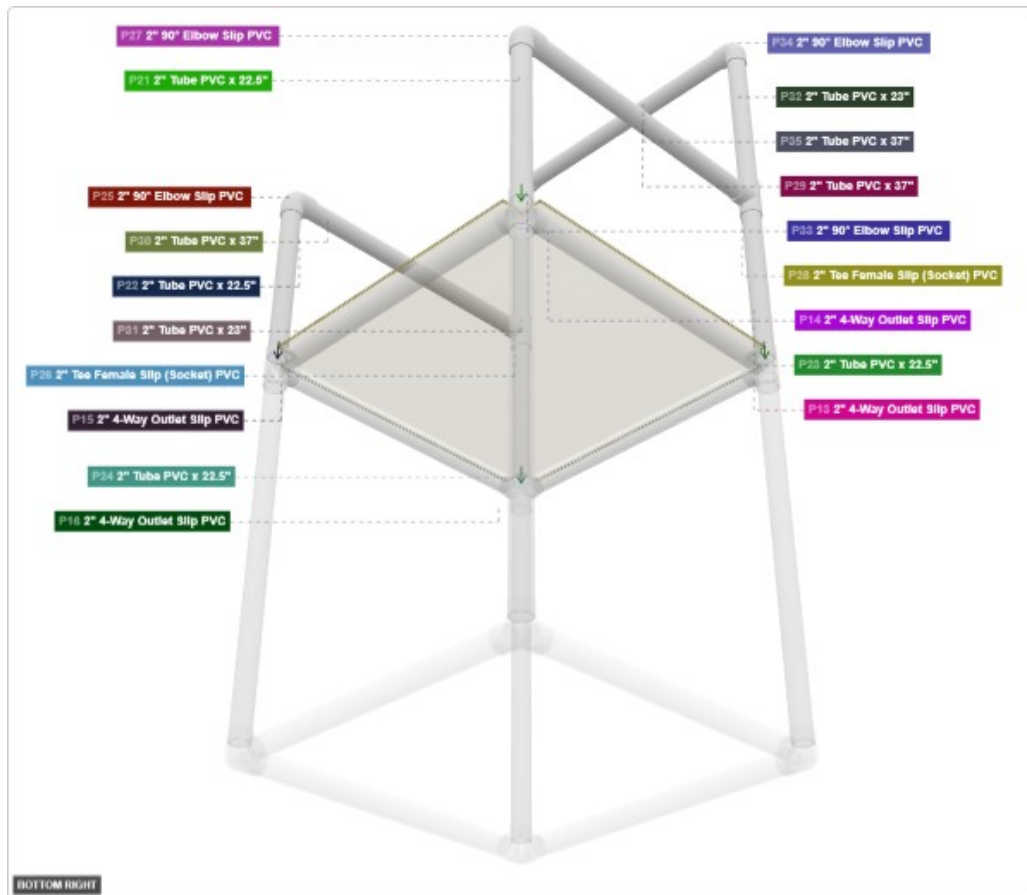
P28 (2" Tee F Slip (Socket) PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 23's 2" M SLIP #1. Next, connect its 2" F SLIP #2 oriented top links with part 32's 2" M SLIP #2. Additionally, attach its 2" F SLIP #3 facing front to part 29's 2" M SLIP #2

P29 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 27's 2" F SLIP #2. Also, its 2" M SLIP #2, which is back-facing, should connect to part 28's 2" F SLIP #3

P30 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing front to part 25's 2" F SLIP #2, and attach its 2" M SLIP #2 facing back to part 26's 2" F SLIP #3

P31 (2" Tube PVC 23" length) - its 2" M SLIP #1, which is top-facing, should connect to part 33's 2" F SLIP #1. Additionally, connect its 2" M SLIP #2 oriented bottom links with part 26's 2" F SLIP #2

P32 (2" Tube PVC 23" length) - attach its 2" M SLIP #1 facing top to part 34's 2" F SLIP #1, and attach its 2" M SLIP #2 facing bottom to part 28's 2" F SLIP #2



	2" Tube PVC x 22.5"	x 4
	2" 90° Elbow Slip PVC	x 4
	2" Tee Female Slip (Socket) PVC	x 2
	2" Tube PVC x 37"	x 3
	2" Tube PVC x 23"	x 2

P21 (2" Tube PVC 22.5" length) - its 2" M SLIP #1, which is top-facing, should connect to part 27's 2" F SLIP #1. Additionally, attach its 2" M SLIP #2 facing bottom to part 14's 2" F SLIP #4

P22 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 25's 2" F SLIP #1. After that, attach its 2" M SLIP #2 facing bottom to part 15's 2" F SLIP #4

P23 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 28's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing bottom to part 13's 2" F SLIP #4

P24 (2" Tube PVC 22.5" length) - its 2" M SLIP #1, which is top-facing, should connect to part 26's 2" F SLIP #1, also connect its 2" M SLIP #2 oriented bottom links with part 16's 2" F SLIP #4

P25 (2" 90° Elbow Slip PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 22's 2" M SLIP #1. Next, attach its 2" F SLIP #2 facing back to part 30's 2" M SLIP #1

P26 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 24's 2" M SLIP #1, and connect its 2" F SLIP #2 oriented top links with part 31's 2" M SLIP #2. Also, its 2" F SLIP #3, which is front-facing, should connect to part 30's 2" M SLIP #2

P27 (2" 90° Elbow Slip PVC) - attach its 2" F SLIP #1 facing bottom to part 21's 2" M SLIP #1. Next, attach its 2" F SLIP #2 facing back to part 29's 2" M SLIP #1

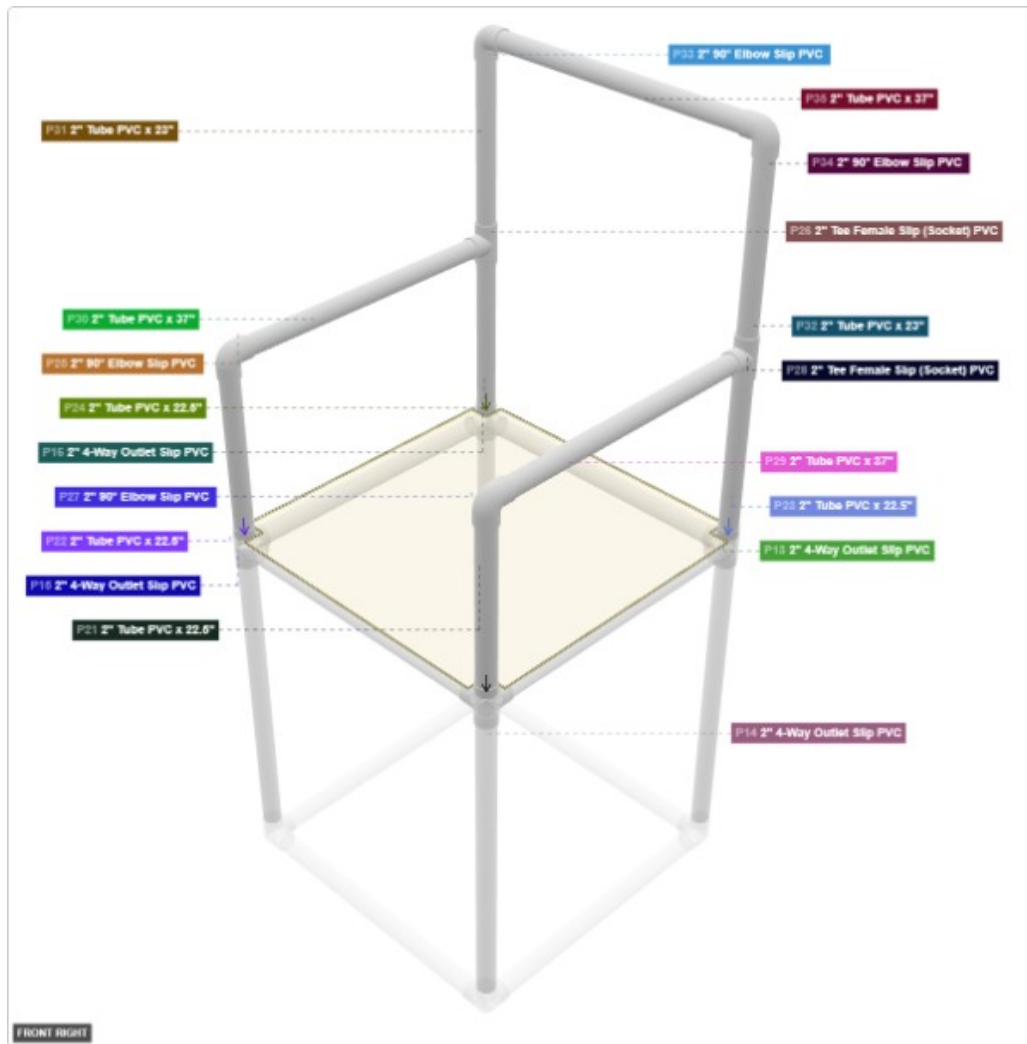
P28 (2" Tee F Slip (Socket) PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 23's 2" M SLIP #1. Next, connect its 2" F SLIP #2 oriented top links with part 32's 2" M SLIP #2. Additionally, attach its 2" F SLIP #3 facing front to part 29's 2" M SLIP #2

P29 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 27's 2" F SLIP #2. Also, its 2" M SLIP #2, which is back-facing, should connect to part 28's 2" F SLIP #3

P30 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing front to part 25's 2" F SLIP #2, and attach its 2" M SLIP #2 facing back to part 26's 2" F SLIP #3

P31 (2" Tube PVC 23" length) - its 2" M SLIP #1, which is top-facing, should connect to part 33's 2" F SLIP #1. Additionally, connect its 2" M SLIP #2 oriented bottom links with part 26's 2" F SLIP #2

P32 (2" Tube PVC 23" length) - attach its 2" M SLIP #1 facing top to part 34's 2" F SLIP #1, and attach its 2" M SLIP #2 facing bottom to part 28's 2" F SLIP #2



-  2" Tube PVC x 22.5" x 4
-  2" 90° Elbow Slip PVC x 4
-  2" Tee Female Slip (Socket) PVC x 2
-  2" Tube PVC x 37" x 3
-  2" Tube PVC x 23" x 2

P21 (2" Tube PVC 22.5" length) - its 2" M SLIP #1, which is top-facing, should connect to part 27's 2" F SLIP #1. Additionally, attach its 2" M SLIP #2 facing bottom to part 14's 2" F SLIP #4

P22 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 25's 2" F SLIP #1. After that, attach its 2" M SLIP #2 facing bottom to part 15's 2" F SLIP #4

P23 (2" Tube PVC 22.5" length) - attach its 2" M SLIP #1 facing top to part 28's 2" F SLIP #1. Next, attach its 2" M SLIP #2 facing bottom to part 13's 2" F SLIP #4

P24 (2" Tube PVC 22.5" length) - its 2" M SLIP #1, which is top-facing, should connect to part 26's 2" F SLIP #1, also connect its 2" M SLIP #2 oriented bottom links with part 16's 2" F SLIP #4

P25 (2" 90° Elbow Slip PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 22's 2" M SLIP #1. Next, attach its 2" F SLIP #2 facing back to part 30's 2" M SLIP #1

P26 (2" Tee F Slip (Socket) PVC) - attach its 2" F SLIP #1 facing bottom to part 24's 2" M SLIP #1, and connect its 2" F SLIP #2 oriented top links with part 31's 2" M SLIP #2. Also, its 2" F SLIP #3, which is front-facing, should connect to part 30's 2" M SLIP #2

P27 (2" 90° Elbow Slip PVC) - attach its 2" F SLIP #1 facing bottom to part 21's 2" M SLIP #1. Next, attach its 2" F SLIP #2 facing back to part 29's 2" M SLIP #1

P28 (2" Tee F Slip (Socket) PVC) - its 2" F SLIP #1, which is bottom-facing, should connect to part 23's 2" M SLIP #1. Next, connect its 2" F SLIP #2 oriented top links with part 32's 2" M SLIP #2. Additionally, attach its 2" F SLIP #3 facing front to part 29's 2" M SLIP #2

P29 (2" Tube PVC 37" length) - connect its 2" M SLIP #1 oriented front links with part 27's 2" F SLIP #2. Also, its 2" M SLIP #2, which is back-facing, should connect to part 28's 2" F SLIP #3

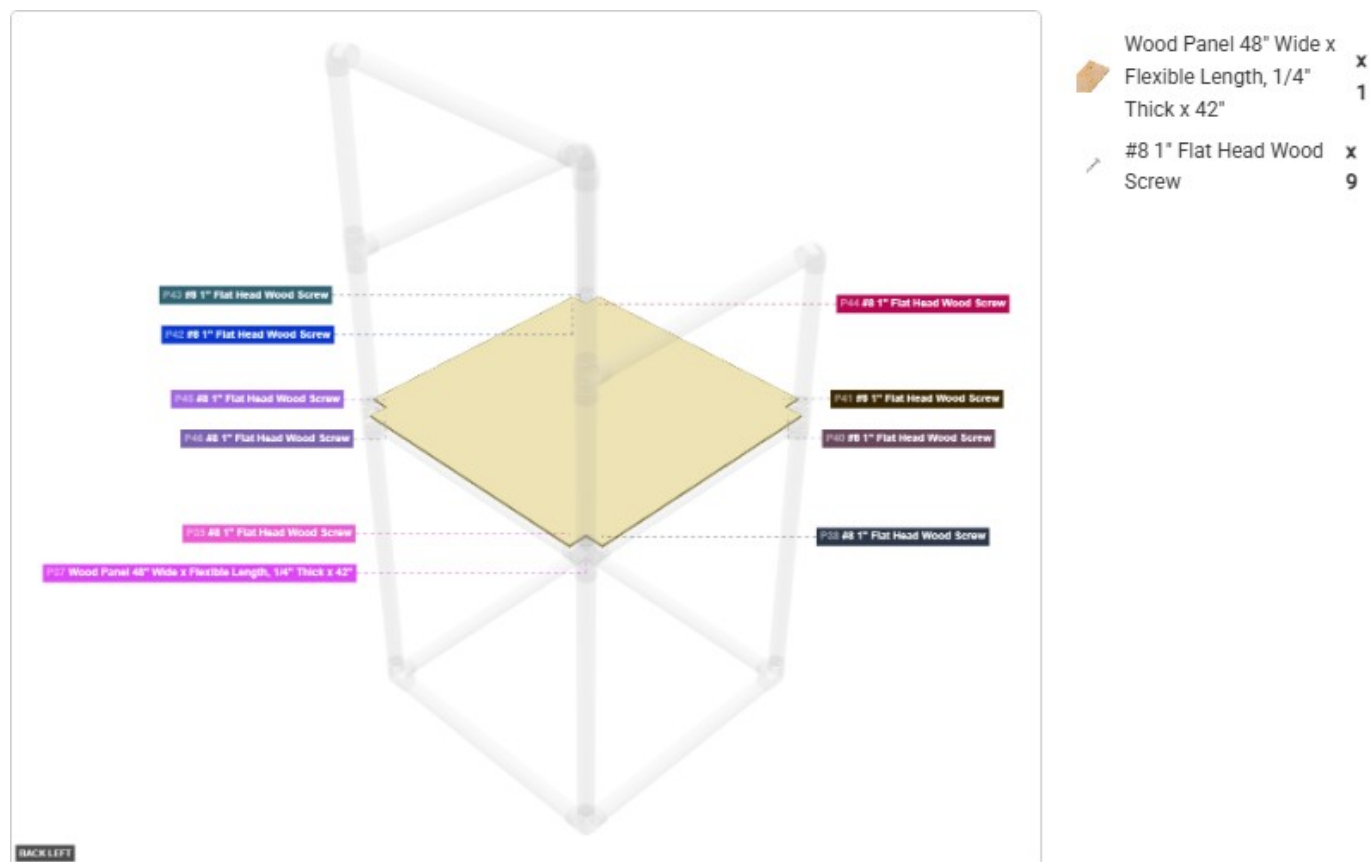
P30 (2" Tube PVC 37" length) - attach its 2" M SLIP #1 facing front to part 25's 2" F SLIP #2, and attach its 2" M SLIP #2 facing back to part 26's 2" F SLIP #3

P31 (2" Tube PVC 23" length) - its 2" M SLIP #1, which is top-facing, should connect to part 33's 2" F SLIP #1. Additionally, connect its 2" M SLIP #2 oriented bottom links with part 26's 2" F SLIP #2

Phase 3: Seat Panel

Provides the seating surface for the chair.

After the entire frame is assembled, place the wood panel P37 on top of the Seat Frame. Secure it in place using the nine screws (P38 through P46).



P37 (Wood Panel 48" Wide x Flexible Length, 1/4" Thick 42" length) - attach its 48" x 1/4" Wood Side #2 facing top to part 38's 0,164" Screw In #1, then its 48" x 1/4" Wood End #1 should be directed front, and its 48" x 1/4" Wood Side #1 should be directed left, then ensure its 48" x 1/4" Wood Side #3 faces right. Also, its 48" x 1/4" Wood Side #4 should be directed bottom, plus ensure its 48" x 1/4" Wood End #2 faces back

P38 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

P39 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

P40 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2

P41 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2

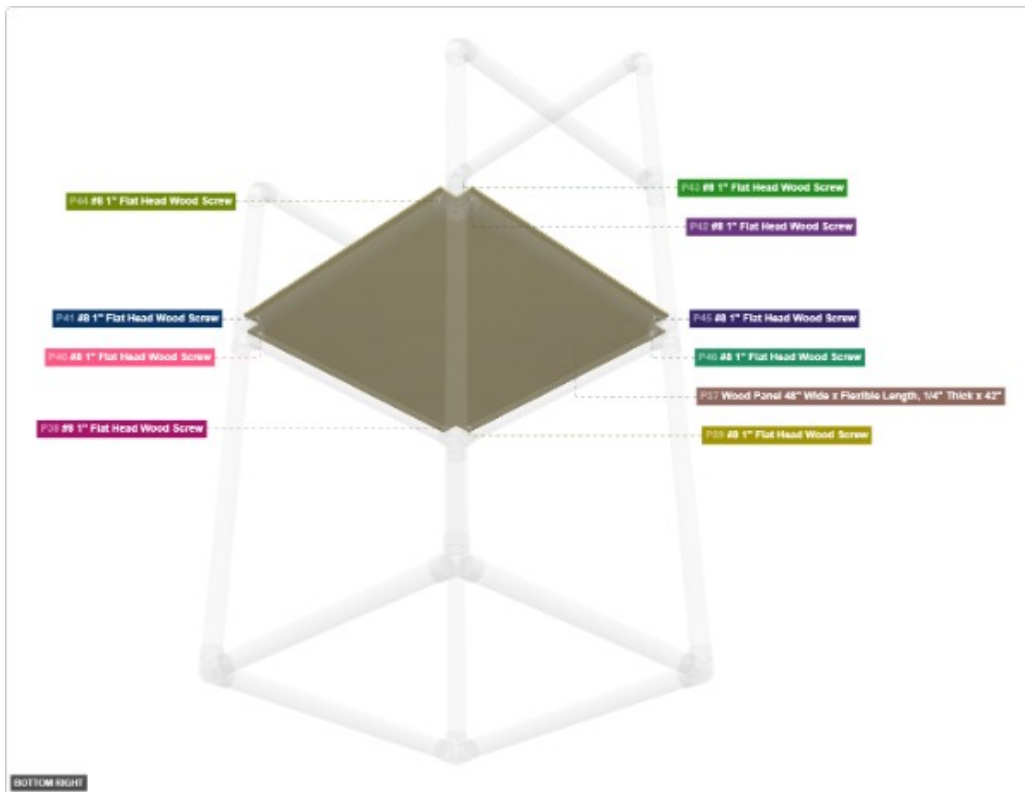
P42 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2

P43 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2

P44 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

P45 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2

P46 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2



	Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x 1
	#8 1" Flat Head Wood Screw	x 9

P37 (Wood Panel 48" Wide x Flexible Length, 1/4" Thick 42" length) - attach its 48" x 1/4" Wood Side #2 facing top to part 38's 0,164" Screw In #1, then its 48" x 1/4" Wood End #1 should be directed front, and its 48" x 1/4" Wood Side #1 should be directed left, then ensure its 48" x 1/4" Wood Side #3 faces right. Also, its 48" x 1/4" Wood Side #4 should be directed bottom, plus ensure its 48" x 1/4" Wood End #2 faces back

P38 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

P39 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

P40 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2

P41 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2

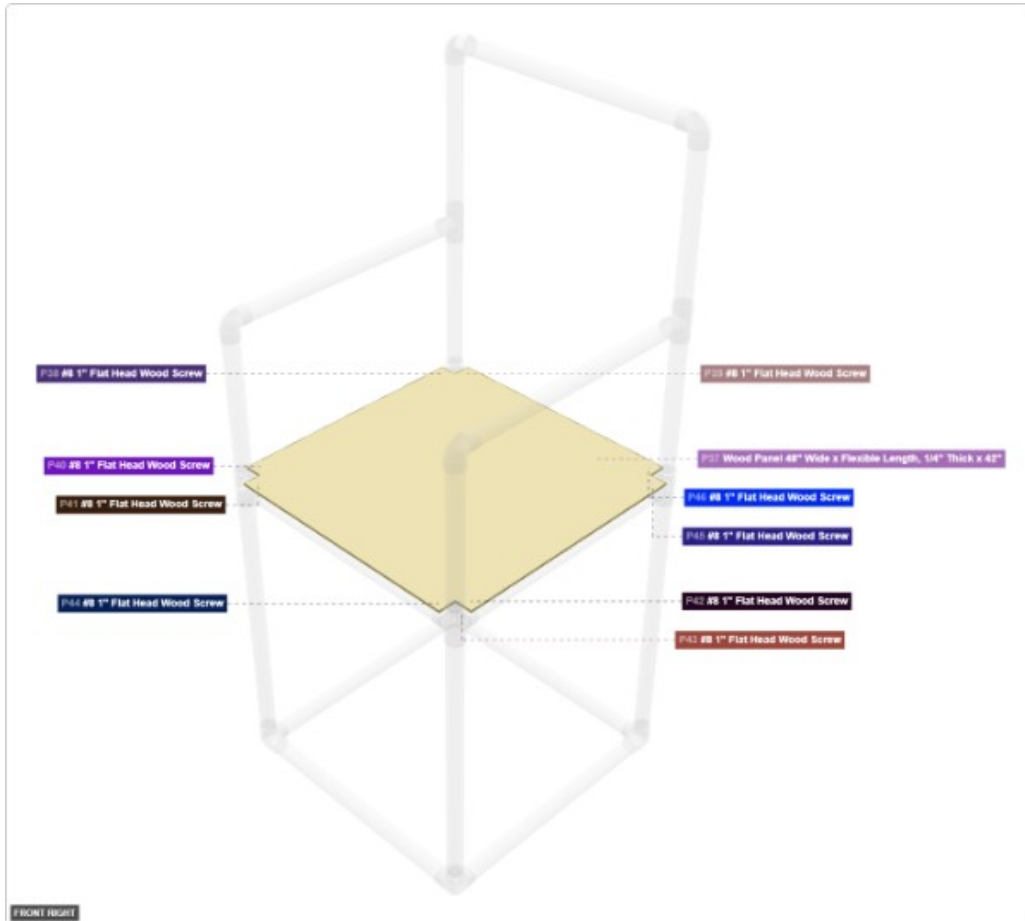
P42 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2

P43 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2

P44 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

P45 (#8 1" Flat Head Wood Screw) - its 0,164" Screw In #1, which is bottom-facing, should connect to part 37's 48" x 1/4" Wood Side #2

P46 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2



Wood Panel 48" Wide x Flexible Length, 1/4" Thick x 42"	x	1
#8 1" Flat Head Wood Screw	x	9

P37 (Wood Panel 48" Wide x Flexible Length, 1/4" Thick 42" length) - attach its 48" x 1/4" Wood Side #2 facing top to part 38's 0,164" Screw In #1, then its 48" x 1/4" Wood End #1 should be directed front, and its 48" x 1/4" Wood Side #1 should be directed left, then ensure its 48" x 1/4" Wood Side #3 faces right. Also, its 48" x 1/4" Wood Side #4 should be directed bottom, plus ensure its 48" x 1/4" Wood End #2 faces back

P38 (#8 1" Flat Head Wood Screw) - attach its 0,164" Screw In #1 facing bottom to part 37's 48" x 1/4" Wood Side #2

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P46 (#8 1" Flat Head Wood Screw) - connect its 0,164" Screw In #1 oriented bottom links with part 37's 48" x 1/4" Wood Side #2